

# HOW TO USE THIS MANUAL

## GENERAL INFORMATION

IN00U-40

### 1. INDEX

An INDEX is provided on the first page of each section to guide you to the item to be repaired. To assist you in finding your way through the manual, the Section Title and major heading are given at the top of every page.

### 2. PRECAUTION

At the beginning of each section, a PRECAUTION General Description is given that pertains to all repair operations contained in that section.

Read these precautions before starting any repair task.

### 3. TROUBLESHOOTING

TROUBLESHOOTING tables are included for each system to help you diagnose the problem and find the cause. The fundamentals of how to proceed with troubleshooting are described on page [IN-24](#).

Be sure to read this before performing troubleshooting.

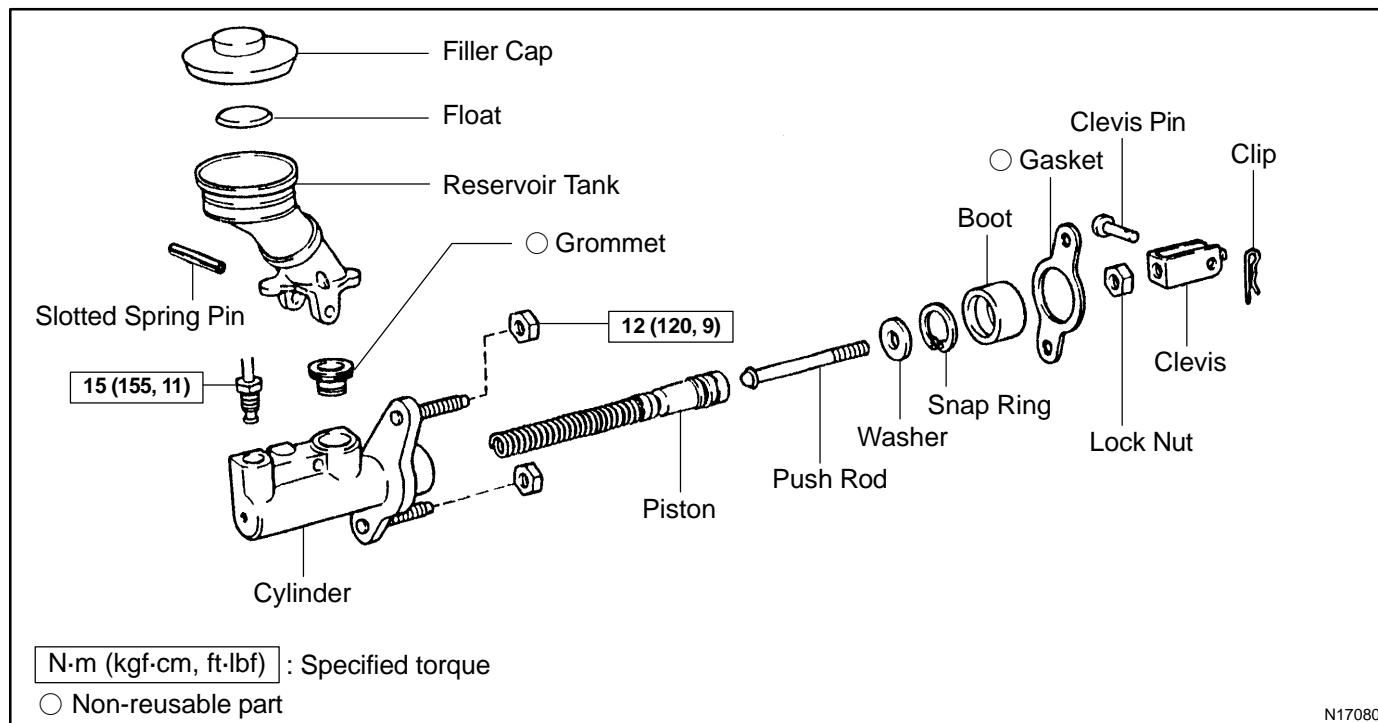
### 4. PREPARATION

Preparation lists the SST (Special Service Tools), recommended tools, equipment, lubricant and SSM (Special Service Materials) which should be prepared before beginning the operation and explains the purpose of each one.

### 5. REPAIR PROCEDURES

Most repair operations begin with an overview illustration. It identifies the components and shows how the parts fit together.

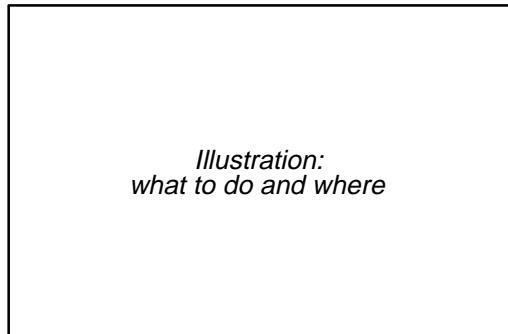
Example:



The procedures are presented in a step-by-step format:

- The illustration shows what to do and where to do it.
- The task heading tells what to do.
- The detailed text tells how to perform the task and gives other information such as specifications and warnings.

Example:



*Task heading : what to do*

**21. CHECK PISTON STROKE OF OVERDRIVE BRAKE**

(a) Place SST and a dial indicator onto the overdrive brake piston as shown in the illustration.

**SST 09350-30020 (09350-06120)**

*Set part No.*      *Component part No.*

(b) Measure the stroke applying and releasing the compressed air (392 — 785 kPa, 4 — 8 kgf/cm<sup>2</sup> or 57 — 114 psi) as shown in the illustration.

**Piston stroke: 1.40 — 1.70 mm (0.0551 — 0.0669 in.)**

*Detailed text : how to do task*

*Specification*

This format provides the experienced technician with a FAST TRACK to the information needed. The upper case task heading can be read at a glance when necessary, and the text below it provides detailed information. Important specifications and warnings always stand out in bold type.

## 6. REFERENCES

References have been kept to a minimum. However, when they are required you are given the page to refer to.

## 7. SPECIFICATIONS

Specifications are presented in bold type throughout the text where needed. You never have to leave the procedure to look up your specifications. They are also found in Service Specifications section for quick reference.

## 8. CAUTIONS, NOTICES, HINTS:

- CAUTIONS are presented in bold type, and indicate there is a possibility of injury to you or other people.
- NOTICES are also presented in bold type, and indicate the possibility of damage to the components being repaired.
- HINTS are separated from the text but do not appear in bold. They provide additional information to help you perform the repair efficiently.

## 9. SI UNIT

The UNITS given in this manual are primarily expressed according to the SI UNIT (International System of Unit), and alternately expressed in the metric system and in the English System.

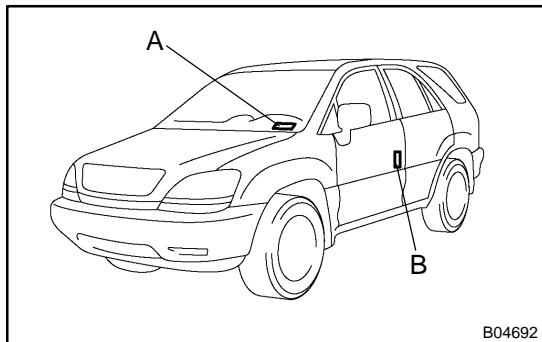
Example:

**Torque: 30 N·m (310 kgf·cm, 22 ft-lbf)**

# IDENTIFICATION INFORMATION

## VEHICLE IDENTIFICATION AND ENGINE SERIAL NUMBER

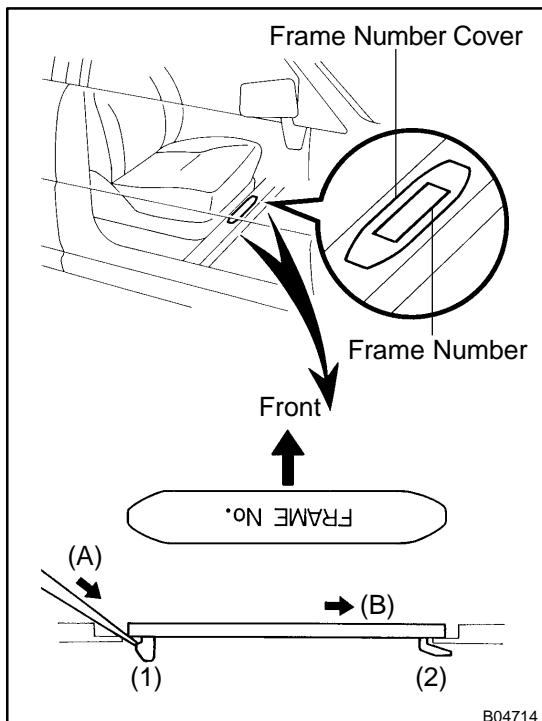
IN08D-01



### 1. VEHICLE IDENTIFICATION NUMBER

The vehicle identification number is stamped on the vehicle identification number plate and the certification label, as shown in the illustration.

A: Vehicle Identification Number Plate  
B: Certification Label

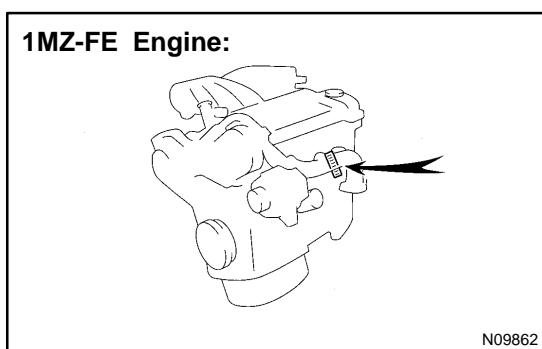


### 2. FRAME NUMBER

The frame number is stamped on the front floor pan under the frame number cover.

Remove the frame number cover.

Insert a screwdriver between the frame number cover and the carpet to push the claw (A) and disengage the claw on the side of (1), then slide the frame number cover to (B) direction to disengage the claw on the side of (2).



### 3. ENGINE SERIAL NUMBER

The engine serial number is stamped on the engine block, as shown in the illustration.

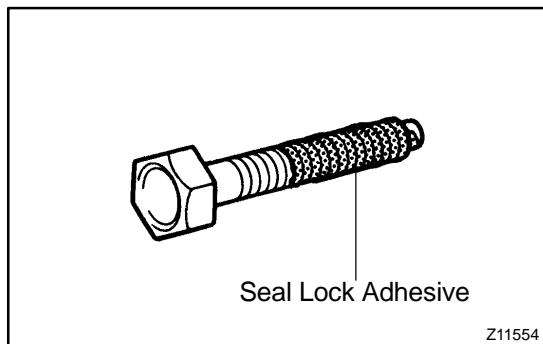
# REPAIR INSTRUCTIONS

## GENERAL INFORMATION

IN08E-01

### BASIC REPAIR HINT

- (a) Use fender, seat and floor covers to keep the vehicle clean and prevent damage.
- (b) During disassembly, keep parts in the appropriate order to facilitate reassembly.
- (c) Installation and removal of battery terminal:
  - (1) Before performing electrical work, disconnect the negative (-) terminal cable from the battery.
  - (2) If it is necessary to disconnect the battery for inspection or repair, first disconnect the negative (-) terminal cable.
  - (3) When disconnecting the terminal cable to prevent damage to battery terminal, loosen the cable nut and raise the cable straight up without twisting or prying it.
  - (4) Clean the battery terminals and cable ends with a clean shop rag. Do not scrape them with a file or other abrasive objects.
  - (5) Install the cable ends to the battery terminals after loosening the nut, and tighten the nut after installation. Do not use a hammer to tap the cable ends onto the terminals.
  - (6) Be sure the cover for the positive (+) terminal is properly in place.
- (d) Check hose and wiring connectors to make sure that they are connected securely and correctly.
- (e) Non-reusable parts
  - (1) Always replace cotter pins, gaskets, O-rings and oil seals, etc. with new ones.
  - (2) Non-reusable parts are indicated in the component illustrations by the "○" symbol.

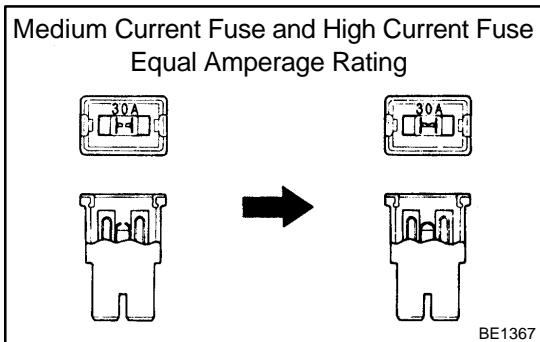


### (f) Precoated parts

Precoated parts are bolts and nuts, etc. that are coated with a seal lock adhesive at the factory.

- (1) If a precoated part is retightened, loosened or caused to move in any way, it must be recoated with the specified adhesive.
- (2) When reusing precoated parts, clean off the old adhesive and dry with compressed air. Then apply the specified seal lock adhesive to the bolt, nut or threads.

- (3) Precoated parts are indicated in the component illustrations by the "●" symbol.
- (g) When necessary, use a sealer on gaskets to prevent leaks.
- (h) Carefully observe all specifications for bolt tightening torques. Always use a torque wrench.
- (i) Use of special service tools (SST) and special service materials (SSM) may be required, depending on the nature of the repair. Be sure to use SST and SSM where specified and follow the proper work procedure. A list of SST and SSM can be found in Preparation section in this manual.



- (j) When replacing fuses, be sure the new fuse has the correct amperage rating. DO NOT exceed the rating or use one with a lower rating.

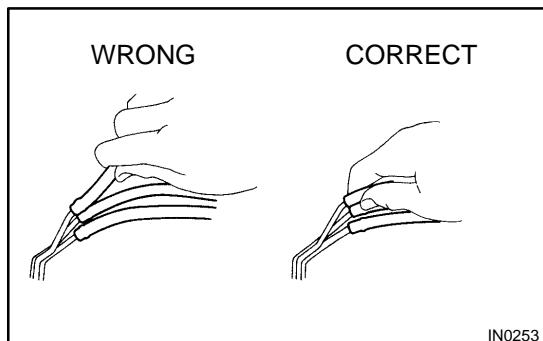
Illustration	Symbol	Part Name	Abbreviation
		FUSE	FUSE
		MEDIUM CURRENT FUSE	M-FUSE
		HIGH CURRENT FUSE	H-FUSE
		FUSIBLE LINK	FL
		CIRCUIT BREAKER	CB

(k) Care must be taken when jacking up and supporting the vehicle. Be sure to lift and support the vehicle at the proper locations (See page IN-8 ).

- (1) If the vehicle is to be jacked up only at the front or rear end, make sure to place the stopper under the wheels at the opposite end to block them in order to ensure safety.
- (2) After the vehicle is jacked up, be sure to support it on stands. It is extremely dangerous to do any work on a vehicle raised on a jack alone, even for a small job that can be finished quickly.

(l) Observe the following precautions to avoid damage to the following parts:

- (1) Do not open the cover or case of the ECU unless absolutely necessary. (If the IC terminals are touched, the IC may be destroyed by static electricity.)



(2) To disconnect vacuum hoses, pull off the end, not the middle of the hose.

(3) To pull apart electrical connectors, pull on the connector itself, not the wires.

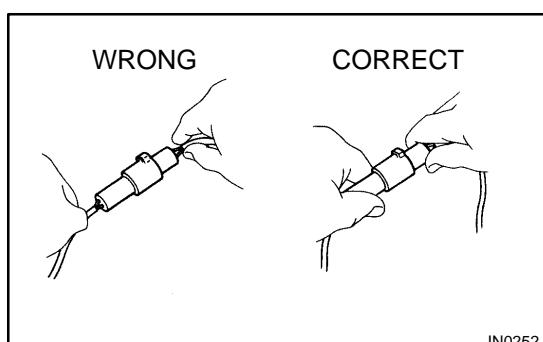
(4) Be careful not to drop electrical components, such as sensors or relays. If they are dropped on a hard floor, they should be replaced and not reused.

(5) When steam cleaning an engine, protect the electronic components, air filter and emission-related components from water.

(6) Never use an impact wrench to remove or install temperature switches or temperature sensors.

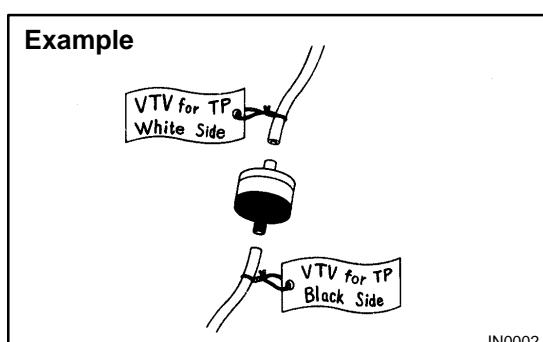
(7) When checking continuity at the wire connector, insert the tester probe carefully to prevent terminals from bending.

(8) When using a vacuum gauge, never force the hose onto a connector that is too large. Use a step-down adapter for adjustment. Once the hose has been stretched, it may leak air.



(m) Installation and removal of vacuum hose:

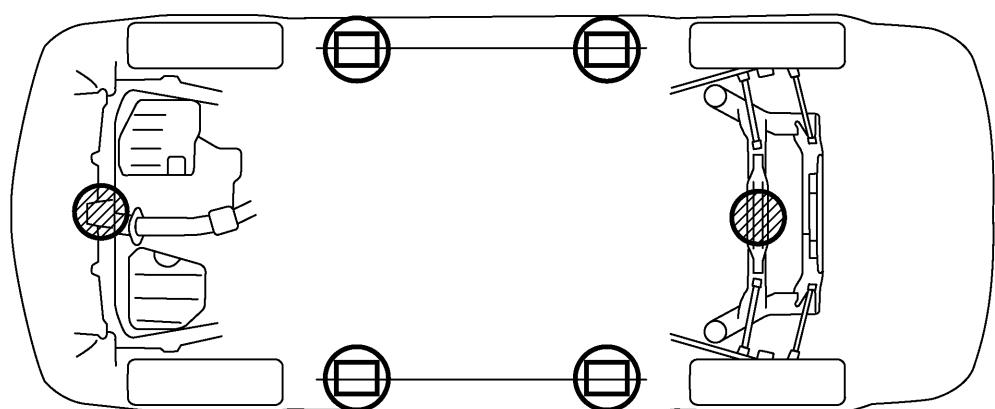
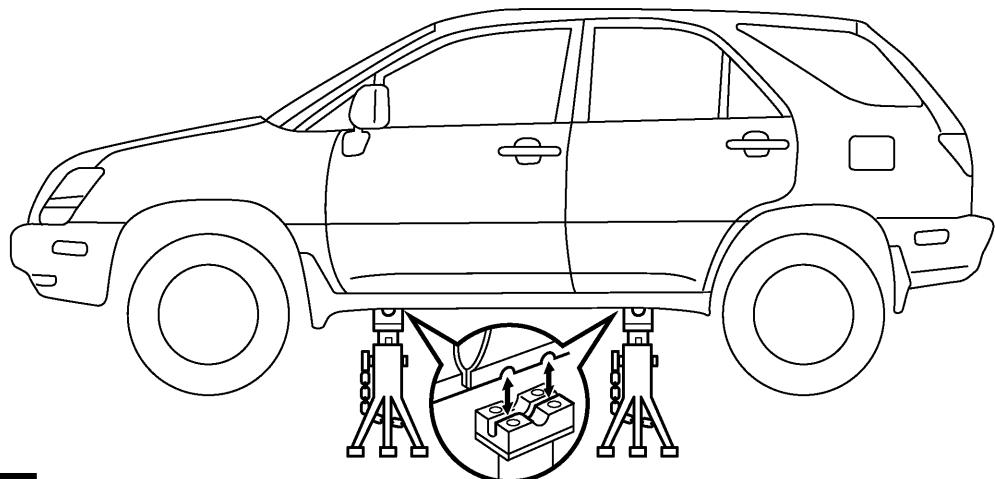
- (1) When disconnecting vacuum hoses, use tags to identify how they should be reconnected to.
- (2) After completing a job, double check that the vacuum hoses are properly connected. A label under the hood shows the proper layout.



- (n) Unless otherwise stated, all resistance is measured at an ambient temperature of 20°C (68°F). Because the resistance may be outside specifications if measured at high temperatures immediately after the vehicle has been running, measurement should be made when the engine has cooled down.

# VEHICLE LIFT AND SUPPORT LOCATIONS

2WD

**JACK POSITION**

Front ..... Front frame  
Rear ..... Rear suspension member

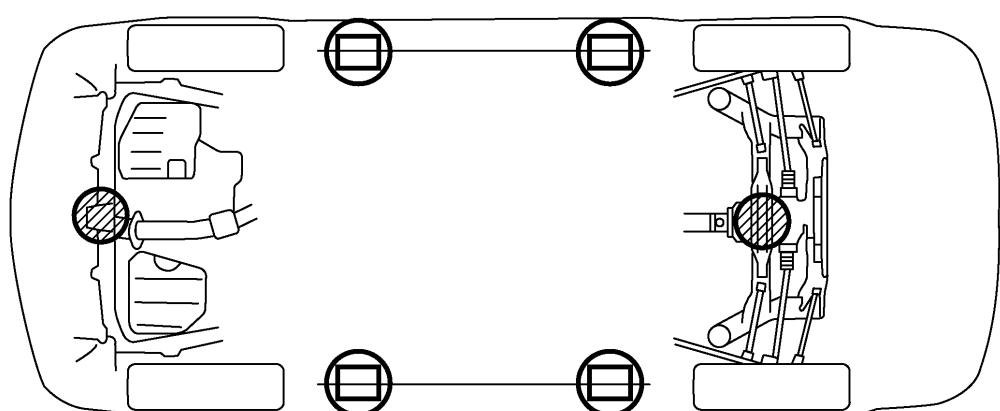
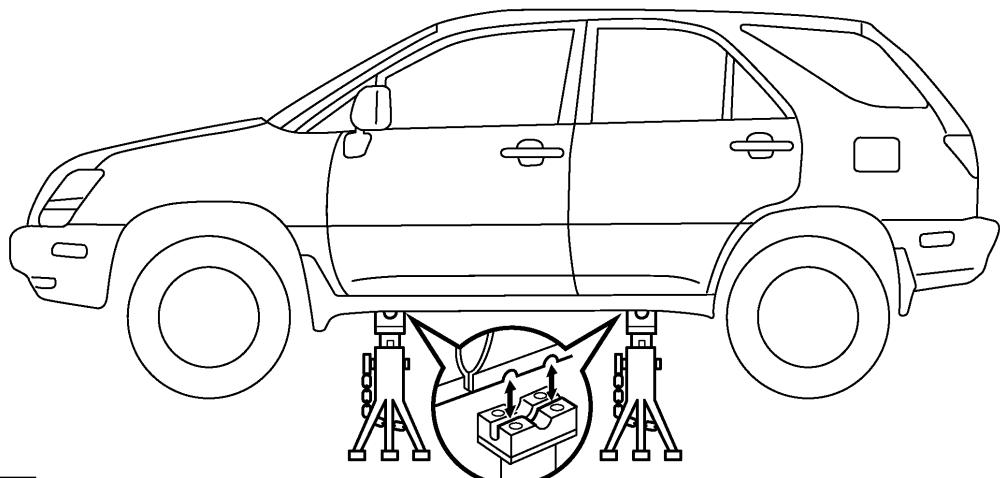
**CAUTION: Before jacking-up the front and rear, make sure the car is not carrying any extra weight.**

**PANTOGRAPH JACK POSITION**

Safety stand and swing arm type lift .....

B04703

4WD

**JACK POSITION**

Front ..... Front frame  
Rear ..... Rear differential support

**CAUTION: Before jacking-up the front and rear, make sure the car is not carrying any extra weight.**

**PANTOGRAPH JACK POSITION**

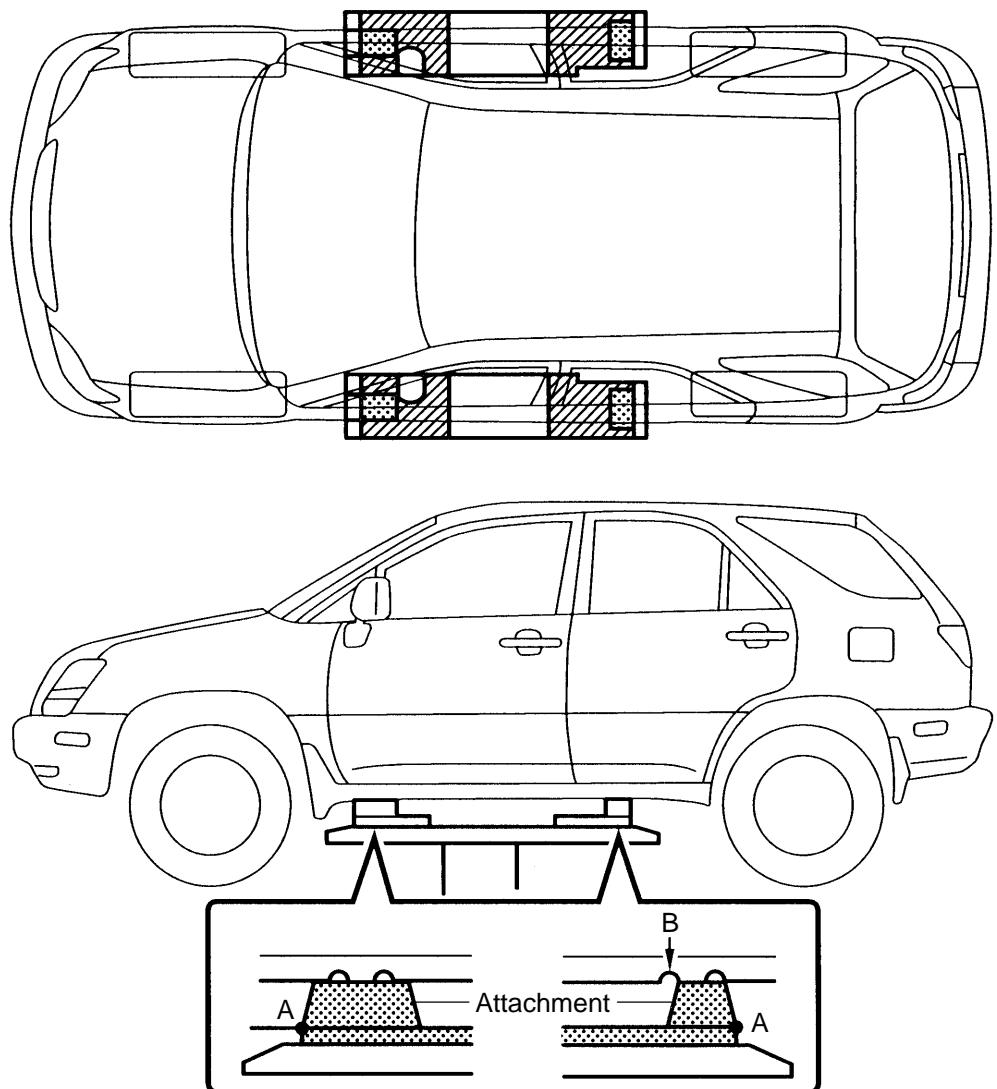
Safety stand and swing arm type lift .....

**SUPPORT POSITION**

Safety stand and swing arm type lift .....



## PLATE TYPE LIFT



## HINT:

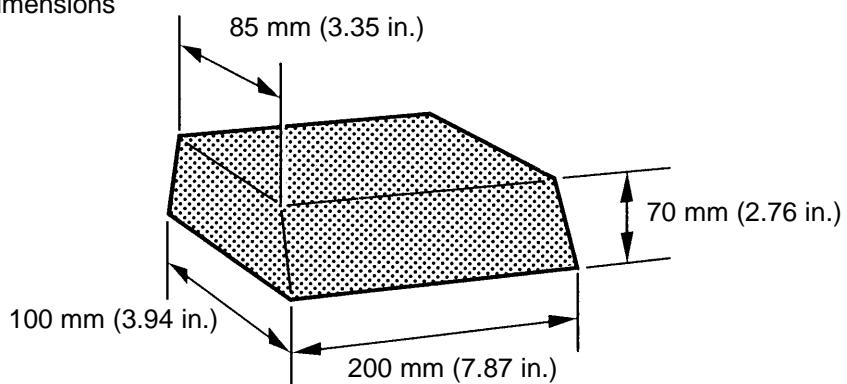
Left and right set position

Front and rear set position

Place the over center of lift.

- Align the cushion gum ends of the plate with the attachment lower ends (A).
- Align the attachment upper end (B) with the front cut-out at the pantograph jack position.
- Place the rear attachment sideways.

## Attachment dimensions



B04694

# FOR ALL OF VEHICLES

## PRECAUTION

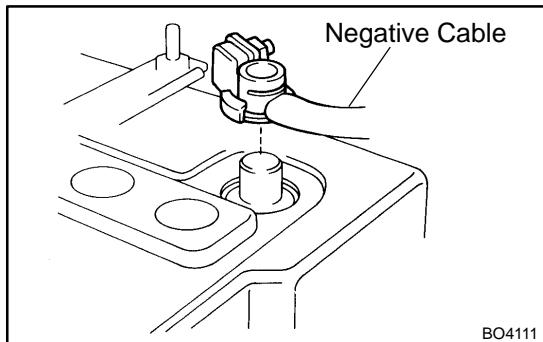
IN0EL-01

### 1. FOR VEHICLES EQUIPPED WITH SRS AIRBAG AND SEAT BELT PRETENSIONER

(a) The LEXUS RX300 is equipped with an SRS (Supplemental Restraint System), such as the driver airbag, front passenger airbag assembly, side airbag assembly and seat belt pretensioner.

Failure to carry out service operations in the correct sequence could cause the supplemental restraint system to unexpectedly deploy during servicing, possibly leading to a serious accident.

Further, if a mistake is made in servicing the supplemental restraint system, it is possible the SRS may fail to operate when required. Before servicing (including removal or installation of parts, inspection or replacement), be sure to read the following items carefully, then follow the correct procedure described in this manual.



### (b) GENERAL NOTICE

(1) Malfunction symptoms of the supplemental restraint system are difficult to confirm, so the diagnostic trouble codes become the most important source of information when troubleshooting. When troubleshooting the supplemental restraint system, always inspect the diagnostic trouble codes before disconnecting the battery (See page [DI-382](#) ).

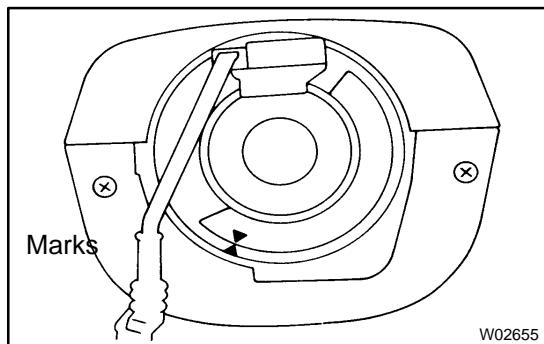
(2) Work must be started after 90 seconds from the time the ignition switch is turned to the "LOCK" position and the negative (-) terminal cable is disconnected from the battery.

(The supplemental restraint system is equipped with a back-up power source so that if work is started within 90 seconds of disconnecting the negative (-) terminal cable from the battery, the SRS may deploy.)

When the negative (-) terminal cable is disconnected from the battery, memory of the clock and audio systems will be cancelled. So before starting work, make a record of the contents memorized by the each memory system. Then when work is finished, reset the clock and audio systems as before. This vehicle has power seat, which are all equipped with memory function, it is not possible to make a record of the memory contents. So when the work is finished, therefore it will be necessary to explain this fact to the customer, and ask the customer to adjust the features and reset the memory.

To avoid erasing the memory of each memory system, never use a back-up power supply from another battery.

- (3) Even in cases of a minor collision where the SRS does not deploy, the steering wheel pad, front passenger airbag assembly, side airbag assembly and seat belt pretensioner should be inspected (See page [RS-16](#), [RS-30](#), and [BO-187](#) ).
- (4) Never use SRS parts from another vehicle. When replacing parts, replace them with new parts.
- (5) Before repairs, remove the airbag sensor if shocks are likely to be applied to the sensor during repairs.
- (6) Never disassemble and repair the airbag sensor assembly, steering wheel pad, front passenger airbag assembly, side airbag assembly or seat belt pretensioner in order to reuse them.
- (7) If the airbag sensor assembly, steering wheel pad, front passenger airbag assembly, side airbag assembly or seat belt pretensioner have been dropped, or if there are cracks, dents or other defects in the case, bracket or connector, replace them with new ones.
- (8) Do not directly expose the airbag sensor assembly, steering wheel pad, front passenger airbag, assembly, side airbag assembly or seat belt pretensioner to hot air or flames.
- (9) Use a volt/ohmmeter with high impedance ( $10\text{ k}\Omega/\text{V}$  minimum) for troubleshooting of the electrical circuit.
- (10) Information labels are attached to the periphery of the SRS components. Follow the instructions on the notices.
- (11) After work on the supplemental restraint system is completed, check the SRS warning light (See page [DI-382](#) ).



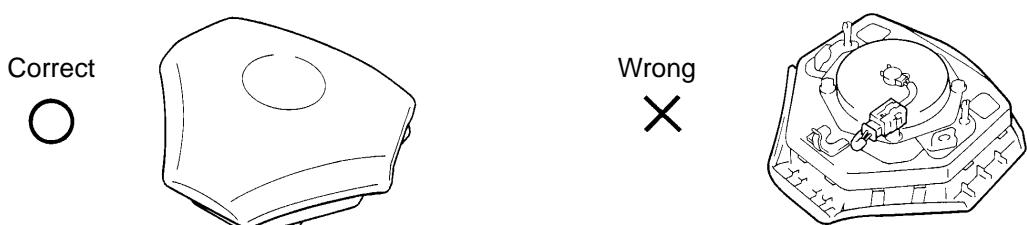
(c) SPIRAL CABLE (in Combination Switch)

The steering wheel must be fitted correctly to the steering column with the spiral cable at the neutral position, otherwise cable disconnection and other troubles may result. Refer to [SR-19](#) of this manual concerning correct steering wheel installation.

## (d) STEERING WHEEL PAD (with Airbag)

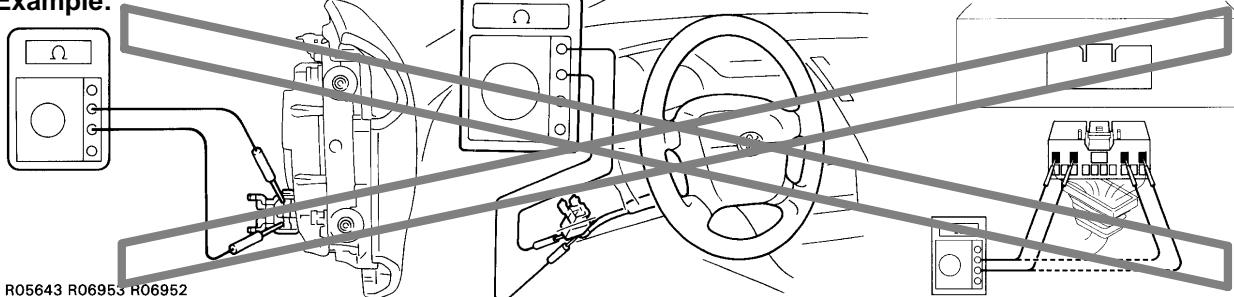
- (1) When removing the steering wheel pad or handling a new steering wheel pad, it should be placed with the pad top surface facing up. Storing the pad with its metallic surface facing upward may lead to a serious accident if the airbag inflates for some reason. In addition do not store a steering wheel pad on top of another one.
- (2) Never measure the resistance of the airbag squib. (This may cause the airbag to deploy, which is very dangerous.)
- (3) Grease should not be applied to the steering wheel pad and the pad should not be cleaned with detergents of any kind.
- (4) Store the steering wheel pad where the ambient temperature remains below 93°C (200°F), without high humidity and away from electrical noise.
- (5) When using electric welding, first disconnect the airbag connector (yellow color and 2 pins) under the steering column near the combination switch connector before starting work.
- (6) When disposing of a vehicle or the steering wheel pad alone, the airbag should be deployed using an SST before disposal (See page [RS-18](#)). Carry out the operation in a safe place away from electrical noise.

## Example:



B02398

## Example:



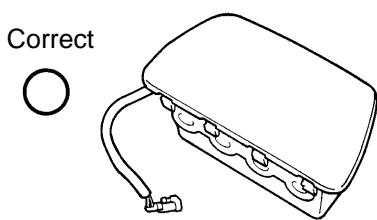
Z13950

## (e) FRONT PASSENGER AIRBAG ASSEMBLY

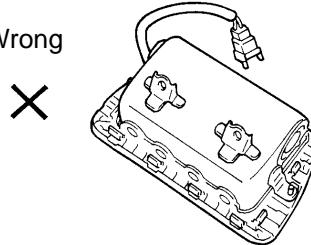
- (1) Always store a removed or new front passenger airbag assembly with the airbag deployment direction facing up.  
Storing the airbag assembly with the airbag deployment direction facing down could cause a serious accident if the airbag inflates.
- (2) Never measure the resistance of the airbag squib.  
(This may cause the airbag to deploy, which is very dangerous.)
- (3) Grease should not be applied to the front passenger airbag assembly and the airbag door should not be cleaned with detergents of any kind.
- (4) Store the airbag assembly where the ambient temperature remains below 93°C (200°F), without high humidity and away from electrical noise.
- (5) When using electric welding, first disconnect the airbag connector (yellow color and 2 pins) installed on the assembly before starting work.
- (6) When disposing of a vehicle or the airbag assembly alone, the airbag should be deployed using an SST before disposal (See page [RS-32](#) ).  
Perform the operation in a safe place away from electrical noise.

## Example:

Correct

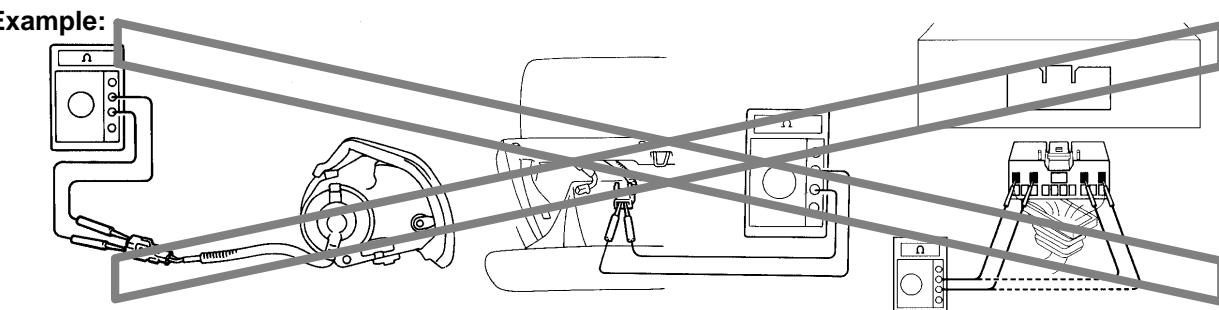


Wrong



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## Example:

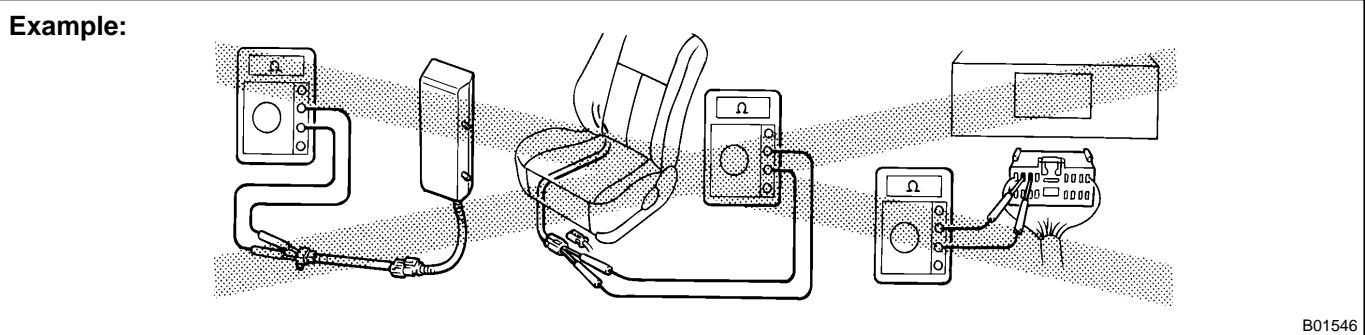
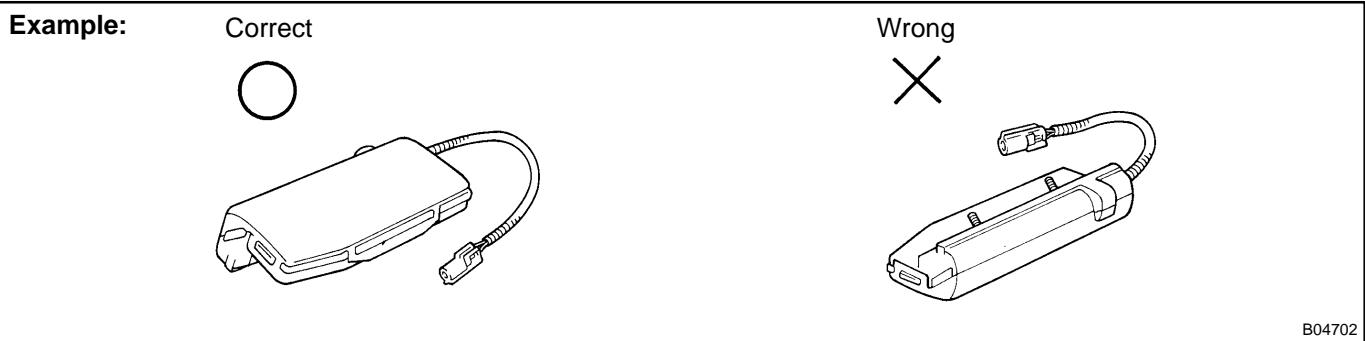


R05648 R05649 R06952

Z13951

## (f) SIDE AIRBAG ASSEMBLY

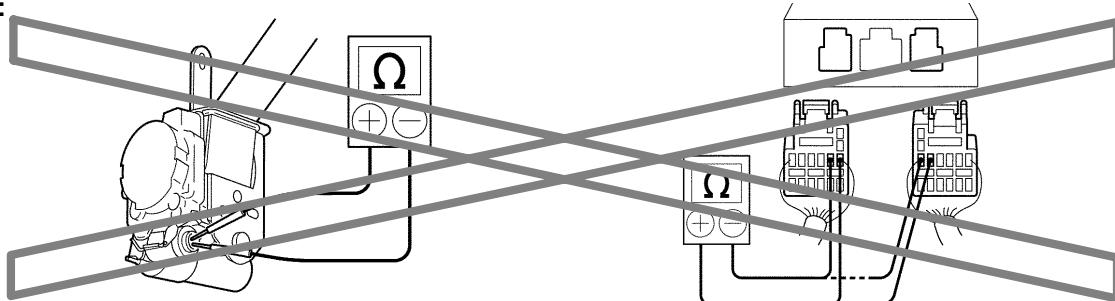
- (1) Always store a removed or new side airbag assembly with the airbag deployment direction facing up. Storing the airbag assembly with the airbag deployment direction facing down could cause a serious accident if the airbag inflates.
- (2) Never measure the resistance of the airbag squib. (This may cause the airbag to deploy, which is very dangerous.)
- (3) Grease should not be applied to the side airbag assembly and the surface should not be cleaned with detergents of any kind.
- (4) Store the airbag assembly where the ambient temperature remains below 93°C (200°F), without high humidity and away from electrical noise.
- (5) When using electric welding, first disconnect the airbag connector (yellow color and 2 pins) under the seat before starting work.
- (6) When disposing of a vehicle or the side airbag assembly alone, the airbag should be deployed using an SST before disposal (See page [RS-44](#) ).  
Perform the operation in a safe place away from electrical noise.



## (g) SEAT BELT PRETENSIONER

- (1) Never measure the resistance of the seat belt pretensioner. (This may cause the seat belt pretensioner activation which is very dangerous.)
- (2) Never disassemble the seat belt pretensioner.
- (3) Never install the seat belt pretensioner in another vehicle.
- (4) Store the seat belt pretensioner where the ambient temperature remains below 80°C (176°F) and away from electrical noise without high humidity.
- (5) When using electric welding, first disconnect the connector (yellow color and 2 pins) before starting work.
- (6) When disposing of a vehicle or the seat belt pretensioner alone, the seat belt pretensioner should be activated before disposal (See page [BO-188](#) ). Perform the operation in a safe place away from electrical noise.
- (7) The seat belt pretensioner is hot after activation, so let it cool down sufficiently before the disposal. However never apply water to the seat belt pretensioner.

Example:



B02121

## (h) AIRBAG SENSOR ASSEMBLY

- (1) Never reuse the airbag sensor assembly involved in a collision when the SRS has deployed.
- (2) The connectors to the airbag sensor assembly should be connected or disconnected with the sensor mounted on the floor. If the connectors are connected or disconnected while the airbag sensor assembly is not mounted to the floor, it could cause undesired ignition of the supplemental restraint system.
- (3) Work must be started after 90 seconds from the time the ignition switch is turned to the "LOCK" position and the negative (-) terminal cable is disconnected from the battery, even if only loosening the set bolts of the airbag sensor assembly.

## (i) WIRE HARNESS AND CONNECTOR

The SRS wire harness is integrated with the cowl wire harness assembly and floor wire harness assembly. The wires for the SRS wire harness are encased in a yellow corrugated tube. All the connectors for the system are also a standard yellow color. If the SRS wire harness becomes disconnected or the connector becomes broken due to an accident, etc., repair or replace it as shown on page [RS-69](#) .

## 2. WHEN SERVICING FULL-TIME 4WD VEHICLES

The center differential of the Full-time 4WD RX300 is equipped with the viscous coupling type LSD.

If incorrect preparations or test procedures are used, the test will not only be unsuccessful, but may be dangerous as well.

Therefore, before beginning any such servicing or test, be sure to check the following items:

- Whether wheels should be touching ground or jacked up
- Transaxle gear position
- Maximum testing vehicle speed
- Maximum testing time

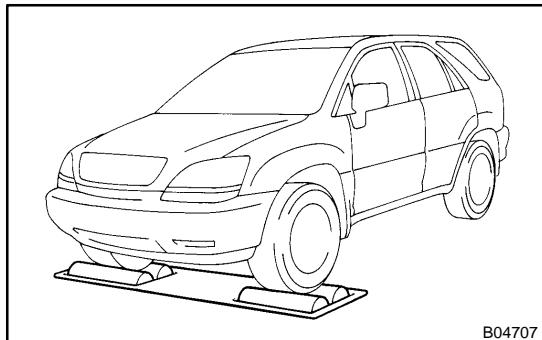
### CAUTION:

- Never accelerate or decelerate the vehicle suddenly**
- Observe the other cautions given for each individual test**

#### (a) Before Beginning Test

This vehicle does not have a Center Diff. Lock Mode or 4WD (Normal) Mode to allow only the front or rear wheel to be rotated.

The test method for this vehicle is different from that for vehicles equipped with the Center Diff. Lock Mode or 4WD (Normal) Mode, so make sure to use the correct test method.



#### (b) Braking Force Test

(Vehicle Speed: Below 0.5 km/h or 0.3 mph)

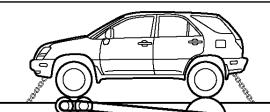
When performing low-speed type brake tester measurements, observe the following instructions.

- (1) Position the wheels to be tested (front or rear) on the tester.
- (2) Shift the transaxle shift lever to "N" position.
- (3) Idle the engine, operate the brake booster and perform the test.

## (c) Speedometer Test or Other Tests

(Using Speedometer Tester or Chassis Dynamometer)

When performing test at high speed or high load, use the methods shown below.

No.	Chassis Dynamometer Type	Vehicle Condition	Vehicle Speed and Test Time
1.	2-Wheel Chassis Dynamometer		* Low speed (50 km/h or less) and 1 minute or less
2.	4-Wheel Free Chassis Dynamometer		* Low speed (50 km/h or less) and 1 minute or less
3.	4-Wheel Driven Chassis Dynamometer		No restriction on vehicle speed or duration of test

B04708

\*: This is to avoid damaging the center viscous coupling.

**NOTICE:**

- Confirm that the vehicle is securely immobilized.
- Never operate the brakes to drive the wheels or stop them suddenly.

## (d) On-Vehicle Wheel Balancing

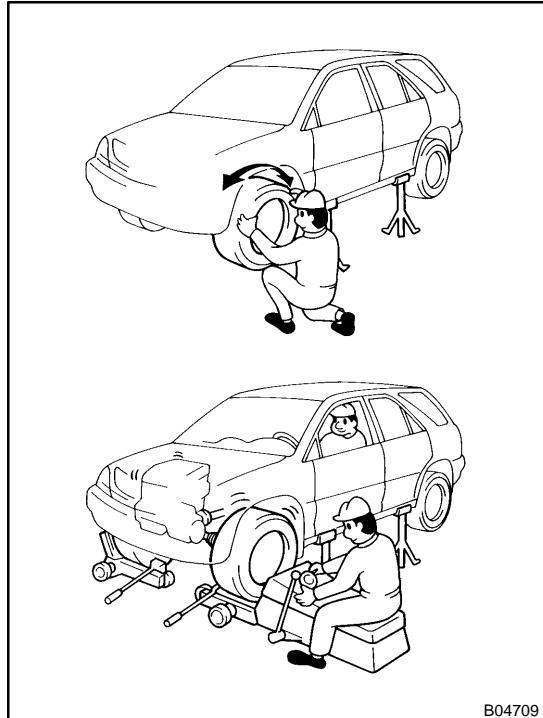
When doing on-vehicle wheel balancing on a Full-time 4WD vehicle, to prevent the wheels from rotating at different speeds in different directions from each other (which could damage the center differential), always be sure to observe the following precautions:

- (1) All 4 wheels should be jacked up, clearing the ground completely.
- (2) The parking brake lever should be fully released.
- (3) None of the brakes should be allowed to drag.
- (4) The wheels should be driven on the wheel balancer with the engine running.

**HINT:**

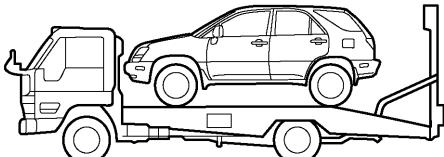
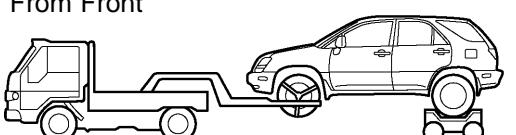
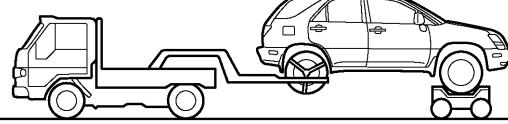
When doing this, be careful of the other wheels, which will rotate at the same time.

- (5) Avoid sudden acceleration, deceleration and braking.
- (6) Carry out the wheel balancing with the transaxle in D position.



### 3. WHEN TOWING FULL-TIME 4WD VEHICLES

- Use one of the methods shown below to tow the vehicle.
- If the vehicle has trouble in the chassis and drive train, use method 1 (flat bed truck).

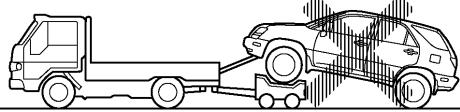
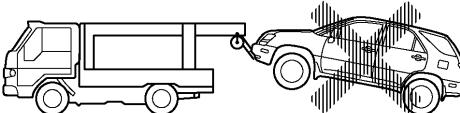
Towing Method	Conditions	Parking Brake	Transaxle Shift Lever Position
<b>1. Flat Bed Truck</b> 		Applied	Any Position
<b>2. Wheel Lift Type Truck</b> From Front  From Rear 		Applied	Any Position

B04710

#### NOTICE:

##### Do not use any towing method other than those shown above.

- For example, the towing methods shown below are dangerous or damage the vehicle, so do not use them.

	<ul style="list-style-type: none"> <li>● If this towing method is used, either from the front or rear, there is a danger of the drive train heating up and causing breakdown, or of the front wheels flying off the dolly.</li> <li>● Never tow the vehicle using a method where the lifted-up wheel cannot rotate.</li> </ul>
	<ul style="list-style-type: none"> <li>● Do not use the sling type towing method, either from the front or rear, as this method causes damage to the body.</li> </ul>

B04711

#### 4. FOR VEHICLES EQUIPPED WITH A CATALYTIC CONVERTER

##### CAUTION:

If large amount of unburned gasoline flows into the converter, it may overheat and create a fire hazard. To prevent this, observe the following precautions and explain them to your customer.

- (a) Use only unleaded gasoline.
- (b) Avoid prolonged idling.  
Avoid running the engine at idle speed for more than 20 minutes.
- (c) Avoid spark jump test.
  - (1) Perform spark jump test only when absolutely necessary. Perform this test as rapidly as possible.
  - (2) While testing, never race the engine.
- (d) Avoid prolonged engine compression measurement.  
Engine compression tests must be done as rapidly as possible.
- (e) Do not run engine when fuel tank is nearly empty.  
This may cause the engine to misfire and create an extra load on the converter.
- (f) Avoid coasting with ignition turned off and prolonged braking.
- (g) Do not dispose of used catalyst along with parts contaminated with gasoline or oil.

#### 5. IF VEHICLE IS EQUIPPED WITH MOBILE COMMUNICATION SYSTEM

For vehicles with mobile communication systems such as two-way radios and cellular telephones, observe the following precautions.

- (1) Install the antenna as far as possible away from the ECU and sensors of the vehicle's electronic system.
- (2) Install the antenna feeder at least 20 cm (7.87 in.) away from the ECU and sensors of the vehicle's electronic systems. For details about ECU and sensors locations, refer to the section on the applicable component.
- (3) Do not wind the antenna feeder together with the other wiring as much as possible, also avoid running the antenna feeder parallel with other wire harnesses.
- (4) Check that the antenna and feeder are correctly adjusted.
- (5) Do not install powerful mobile communications system.

#### 6. FOR USING OBD II SCAN TOOL OR LEXUS HAND-HELD TESTER

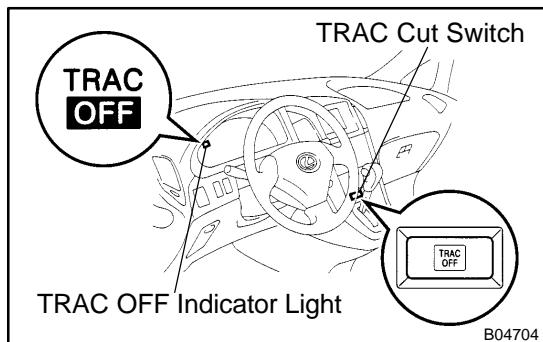
##### CAUTION:

Observe the following items for safety reasons:

- Before using the OBD II scan tool or LEXUS hand-held tester, the OBD II scan tool's instruction book or LEXUS hand-held tester's operator manual should be read thoroughly.
- Be sure to route all cables securely when driving with the OBD II scan tool or LEXUS hand-held tester connected to the vehicle. (i.e. Keep cables away from feet, pedals, steering wheel and shift lever.)
- Two persons are required when test driving with the OBD II scan tool or LEXUS hand-held tester, one person to drive the vehicle and the other person to operate the OBD II scan tool or LEXUS hand-held tester.

## 7. FOR VEHICLES EQUIPPED WITH TRACTION CONTROL (TRAC) SYSTEM

When using a 2-wheel drum tester such as a speedometer tester or chassis dynamometer, etc., or jacking up the front wheels and driving the wheels, always push in the TRAC cut ("TRAC OFF") switch and turn the TRAC system OFF.

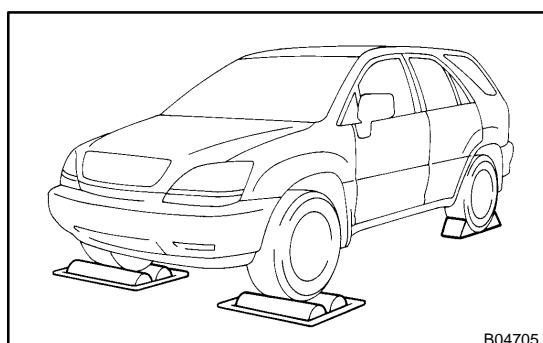


Confirm TRAC system is OFF

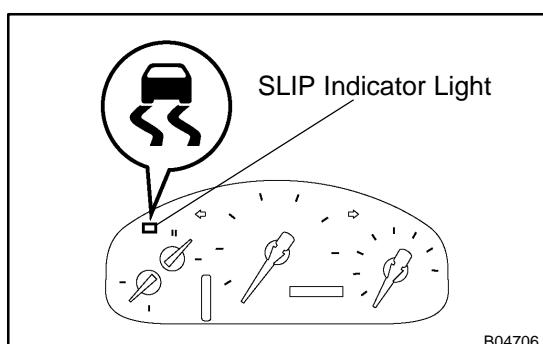
- (1) Press the TRAC cut ("TRAC OFF") switch.
- (2) Check that the TRAC OFF indicator light comes on when the TRAC system is turned OFF by the TRAC cut switch.

HINT:

The SLIP indicator light should always operate right after the engine is restarted.



- (3) Begin measurements.



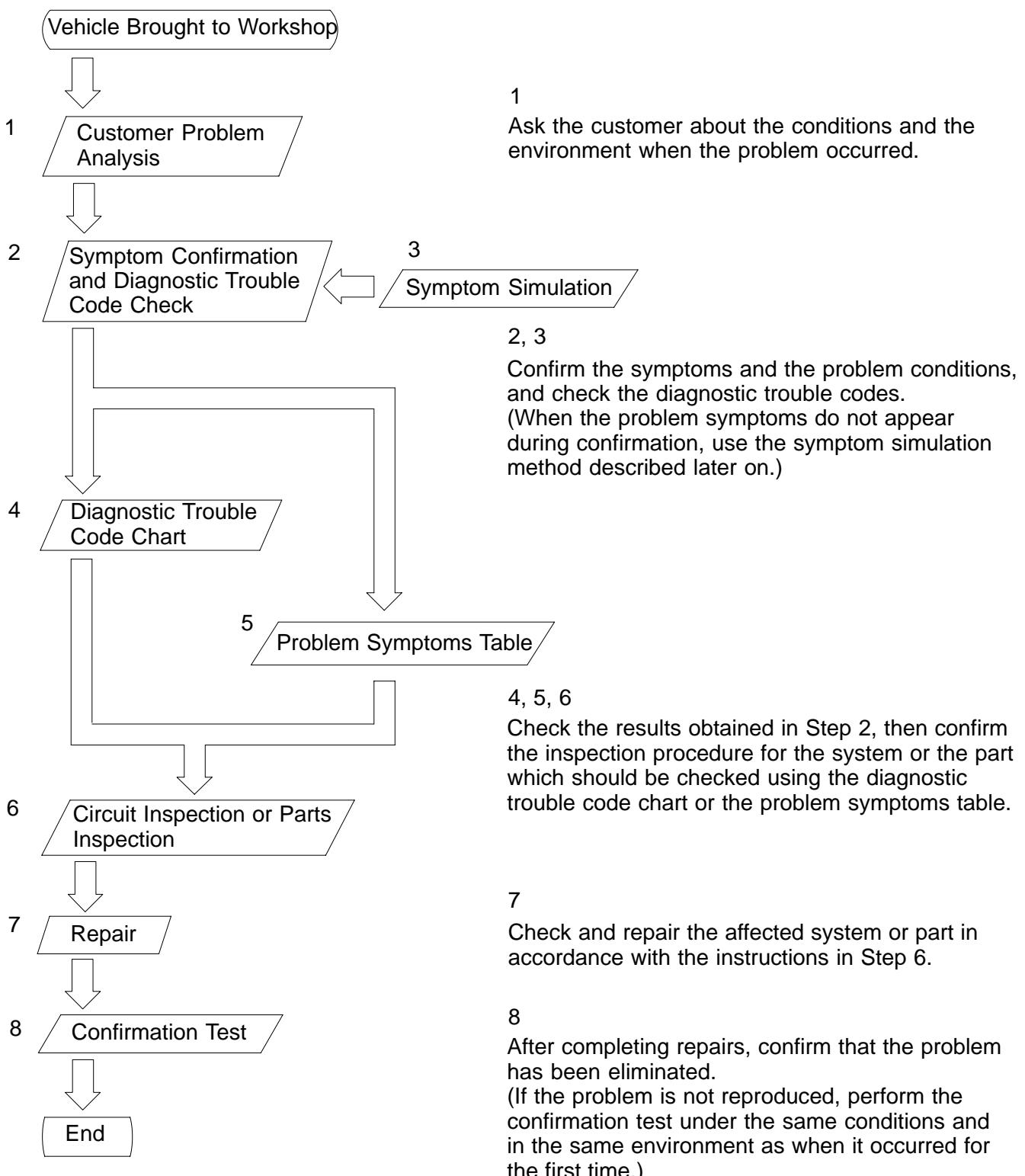
- (4) Press the TRAC cut switch to turn the TRAC to the operative mode and check that the TRAC OFF indicator light goes off.

HINT:

The SLIP indicator light blinks when the TRAC system is in operation.

## HOW TO PROCEED WITH TROUBLESHOOTING

Carry out troubleshooting in accordance with the procedure on the following page. Here, only the basic procedure is shown. Details are provided in Diagnostics section, showing the most effective methods for each circuit. Confirm the troubleshooting procedures first for the relevant circuit before beginning troubleshooting of that circuit.



## 1. CUSTOMER PROBLEM ANALYSIS

In troubleshooting, the problem symptoms must be confirmed accurately and all preconceptions must be cleared away in order to give an accurate judgment. To ascertain just what the problem symptoms are, it is extremely important to ask the customer about the problem and the conditions at the time it occurred.

### Important Point in the Problem Analysis:

The following 5 items are important points in the problem analysis. Past problems which are thought to be unrelated and the repair history, etc. may also help in some cases, so as much information as possible should be gathered and its relationship with the problem symptoms should be correctly ascertained for reference in troubleshooting. A customer problem analysis table is provided in Diagnostics section for each system for your use.

#### Important Points in the Customer Problem Analysis

- What ----- Vehicle model, system name
- When ----- Date, time, occurrence frequency
- Where ----- Road conditions
- Under what conditions? ----- Running conditions, driving conditions, weather conditions
- How did it happen? ----- Problem symptoms

#### (Sample) Engine control system check sheet.

ENGINE CONTROL SYSTEM Check Sheet		Inspector's Name				
Customer's Name	Model and Model Year					
Driver's Name	Frame No.					
Data Vehicle Brought in	Engine Model					
License No.	Odometer Reading		km miles			
Problem Symptoms	<input type="checkbox"/> Engine does not Start	<input type="checkbox"/> Engine does not crank	<input type="checkbox"/> No initial combustion	<input type="checkbox"/> No complete combustion		
	<input type="checkbox"/> Difficult to Start	<input type="checkbox"/> Engine cranks slowly <input type="checkbox"/> Other _____				
	<input type="checkbox"/> Poor Idling	<input type="checkbox"/> Incorrect first idle	<input type="checkbox"/> Idling rpm is abnormal	<input type="checkbox"/> High ( rpm)	<input type="checkbox"/> Low ( rpm)	
	<input type="checkbox"/> Poor Drive ability	<input type="checkbox"/> Rough idling	<input type="checkbox"/> Other _____	<input type="checkbox"/> Other _____		
	<input type="checkbox"/> Engine Stall	<input type="checkbox"/> Hesitation	<input type="checkbox"/> Back fire	<input type="checkbox"/> Muffler explosion (after-fire)	<input type="checkbox"/> Surging	
	<input type="checkbox"/> Knocking	<input type="checkbox"/> Other _____	<input type="checkbox"/> Other _____			<input type="checkbox"/> Other _____
	<input type="checkbox"/> Others	<input type="checkbox"/> Soon after starting <input type="checkbox"/> After accelerator pedal depressed <input type="checkbox"/> After accelerator pedal released <input type="checkbox"/> During A/C operation <input type="checkbox"/> Shifting from N to D <input type="checkbox"/> Other _____				
<input type="checkbox"/> Constant <input type="checkbox"/> Sometimes ( times per day/month)						

## 2. SYMPTOM CONFIRMATION AND DIAGNOSTIC TROUBLE CODE CHECK

The diagnostic system in the LEXUS RX300 fulfills various functions. The first function is the Diagnostic Trouble Code Check in which a malfunction in the signal circuits to the ECU is stored in code in the ECU memory at the time of occurrence, to be output by the technician during troubleshooting. Another function is the Input Signal Check which checks if the signals from various switches are sent to the ECU correctly. By using these check functions, the problem areas can be narrowed down quickly and troubleshooting can be performed effectively. Diagnostic functions are incorporated in the following systems in the LEXUS RX300.

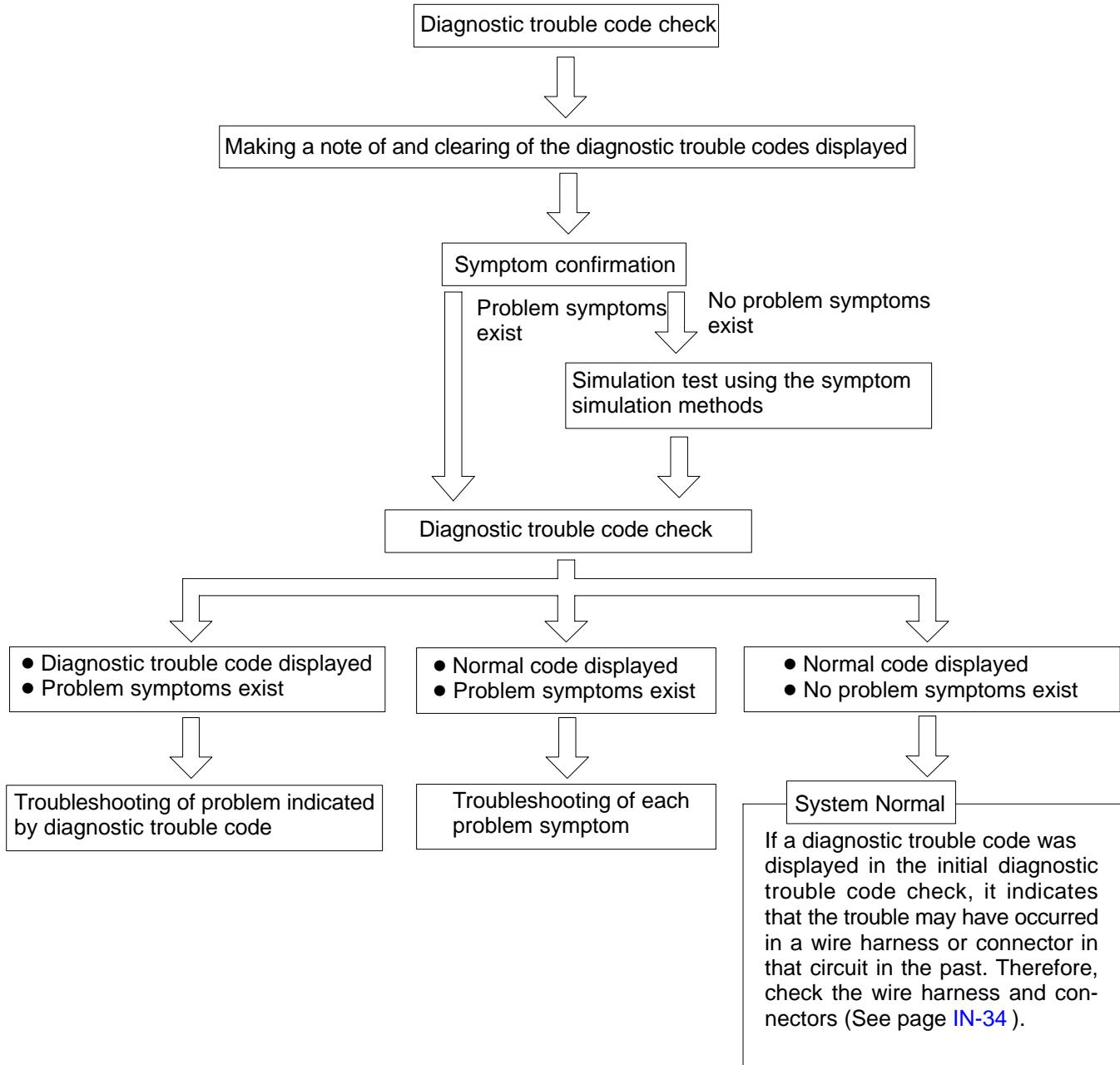
System	Diagnostic Trouble Code Check	Input Signal Check (Sensor Check)	Other Diagnosis Function
Engine	<input type="radio"/> (with Test Mode)	<input type="radio"/>	<input type="radio"/>
Automatic Transaxle	<input type="radio"/> (with Test Mode)	<input type="radio"/>	
ABS & BA & TRAC & VSC System	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
Supplemental Restraint System	<input type="radio"/>	<input type="radio"/>	
Cruise Control System	<input type="radio"/>	<input type="radio"/>	
Engine Immobiliser System	<input type="radio"/>		
Multiplex Communication System	<input type="radio"/>		
LEXUS Navigation System	<input type="radio"/>		
Air Conditioning System	<input type="radio"/>		

In diagnostic trouble code check, it is very important to determine whether the problem indicated by the diagnostic trouble code is still occurring or occurred in the past but returned to normal at present. In addition, it must be checked in the problem symptom check whether the malfunction indicated by the diagnostic trouble code is directly related to the problem symptom or not. For this reason, the diagnostic trouble codes should be checked before and after the symptom confirmation to determine the current conditions, as shown in the table below. If this is not done, it may, depending on the case, result in unnecessary troubleshooting for normally operating systems, thus making it more difficult to locate the problem, or in repairs not pertinent to the problem. Therefore, always follow the procedure in correct order and perform the diagnostic trouble code check.

### DIAGNOSTIC TROUBLE CODE CHECK PROCEDURE

Diagnostic Trouble Code Check (Make a note of and then clear)	Confirmation of Symptoms	Diagnostic Trouble Code Check	Problem Condition
Diagnostic Trouble Code Display	Problem symptoms exist	Same diagnostic trouble code is displayed	Problem is still occurring in the diagnostic circuit
	No problem symptoms exist	Normal code is displayed	The problem is still occurring in a place other than in the diagnostic circuit (The diagnostic trouble code displayed first is either for a past problem or it is a secondary problem)
			The problem occurred in the diagnostic circuit in the past
Normal Code Display	Problem symptoms exist	Normal code is displayed	The problem is still occurring in a place other than in the diagnostic circuit
	No problem symptoms exist	Normal code is displayed	The problem occurred in a place other than in the diagnostic circuit in the past

Taking into account the above points, a flow chart showing how to proceed with troubleshooting using the diagnostic trouble code check is shown below. This flow chart shows how to utilize the diagnostic trouble code check effectively, then by carefully checking the results, indicates how to proceed either to diagnostic trouble code troubleshooting or to troubleshooting of problem symptoms table.

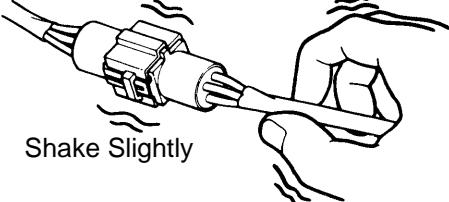
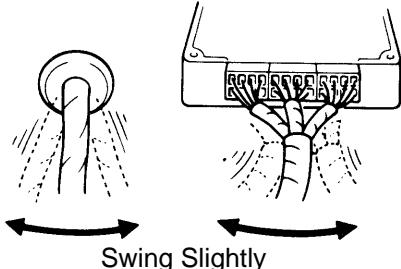
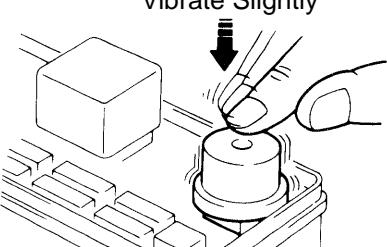


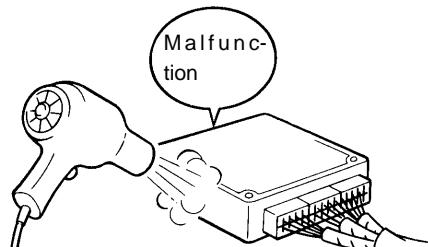
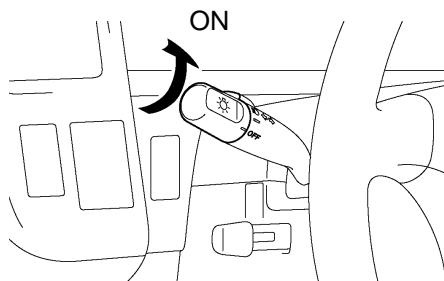
### 3. SYMPTOM SIMULATION

The most difficult case in troubleshooting is when there are no problem symptoms occurring. In such cases, a thorough customer problem analysis must be carried out, then simulate the same or similar conditions and environment in which the problem occurred in the customer's vehicle. No matter how much experience a technician has, or how skilled he may be, if he proceeds to troubleshoot without confirming the problem symptoms he will tend to overlook something important in the repair operation and make a wrong guess somewhere, which will only lead to a standstill. For example, for a problem which only occurs when the engine is cold, or for a problem which occurs due to vibration caused by the road during driving, etc., the problem can never be determined so long as the symptoms are confirmed with the engine hot condition or the vehicle at a standstill. Since vibration, heat or water penetration (moisture) is likely cause for problem which is difficult to reproduce, the symptom simulation tests introduced here are effective measures in that the external causes are applied to the vehicle in a stopped condition.

Important Points in the Symptom Simulation Test:

In the symptom simulation test, the problem symptoms should of course be confirmed, but the problem area or parts must also be found out. To do this, narrow down the possible problem circuits according to the symptoms before starting this test and connect a tester beforehand. After that, carry out the symptom simulation test, judging whether the circuit being tested is defective or normal and also confirming the problem symptoms at the same time. Refer to the problem symptoms table for each system to narrow down the possible causes of the symptom.

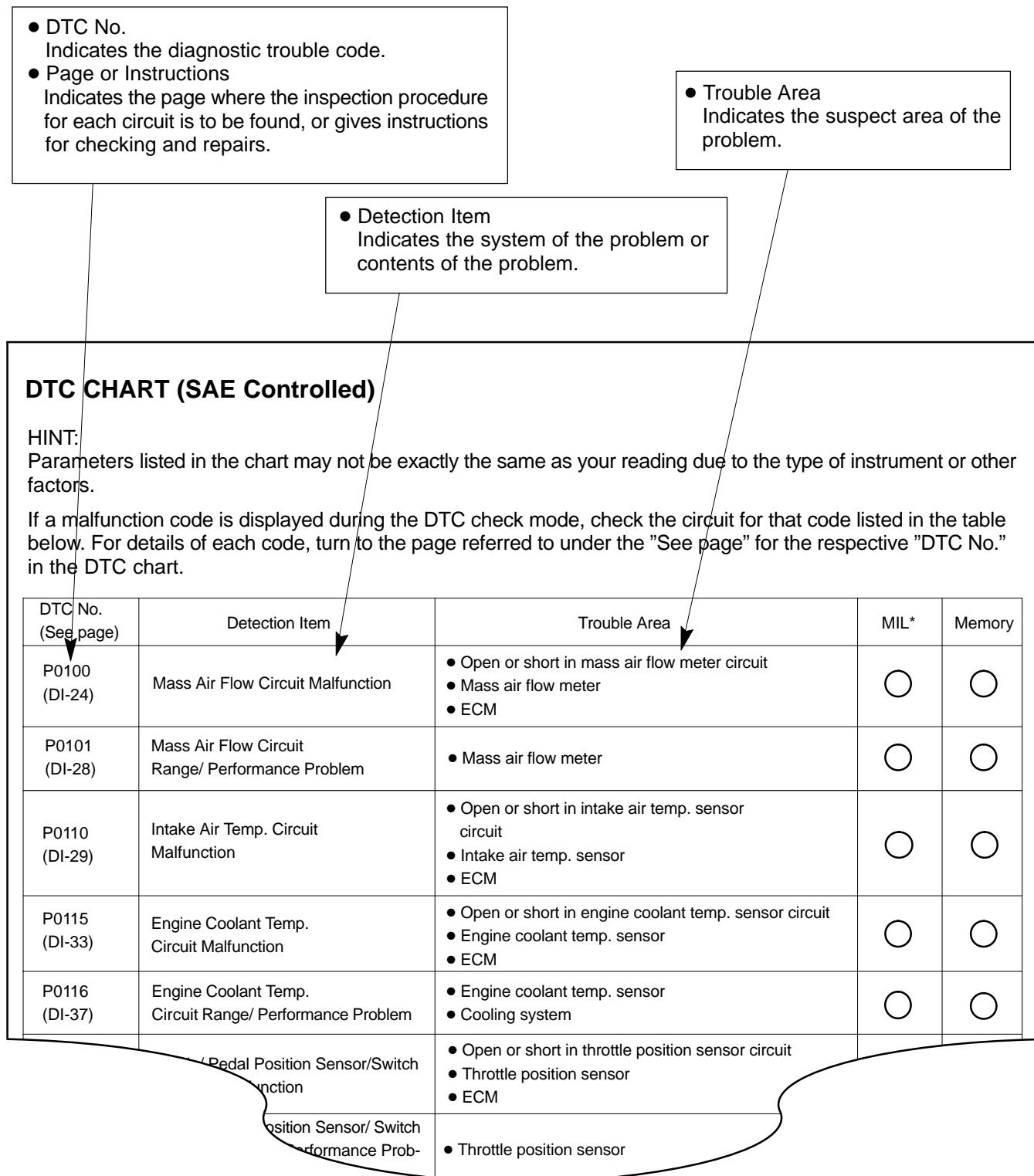
<b>1 VIBRATION METHOD: When vibration seems to be the major cause.</b>	
<b>CONNECTORS</b> Slightly shake the connector vertically and horizontally.	
<b>WIRE HARNESS</b> Slightly shake the wire harness vertically and horizontally. The connector joint, fulcrum of the vibration, and body through portion are the major areas to be checked thoroughly.	
<b>PARTS AND SENSOR</b> Apply slight vibration with a finger to the part of the sensor considered to be the problem cause and check that the malfunction occurs. <b>HINT:</b> Applying strong vibration to relays may result in open relays.	

2	<b>HEAT METHOD:</b> When the problem seems to occur when the suspect area is heated.
Heat the component that is the likely cause of the malfunction with a hair dryer or similar object. Check to see if the malfunction occurs. <p><b>NOTICE:</b></p> <ul style="list-style-type: none"> <li>(1) Do not heat to more than 60 °C (140 °F). (Temperature is limited not to damage the components.)</li> <li>(2) Do not apply heat directly to parts in the ECU.</li> </ul>	 FI2334
3	<b>WATER SPRINKLING METHOD:</b> When the malfunction seems to occur on a rainy day or in a high-humidity condition.
Sprinkle water onto the vehicle and check to see if the malfunction occurs. <p><b>NOTICE:</b></p> <ul style="list-style-type: none"> <li>(1) Never sprinkle water directly into the engine compartment, but indirectly change the temperature and humidity by applying water spray onto the radiator front surface.</li> <li>(2) Never apply water directly onto the electronic components.</li> </ul> <p><b>HINT:</b> If a vehicle is subject to water leakage, the leaked water may contaminate the ECU. When testing a vehicle with a water leakage problem, special caution must be taken.</p>	 FI6649
4	<b>OTHER:</b> When a malfunction seems to occur when electrical load is excessive.
Turn on all electrical loads including the heater blower, head lights, rear window defogger, etc. and check to see if the malfunction occurs.	 B02389

B02390

#### 4. DIAGNOSTIC TROUBLE CODE CHART

The inspection procedure is shown in the table below. This table permits efficient and accurate troubleshooting using the diagnostic trouble codes displayed in the diagnostic trouble code check. Proceed with troubleshooting in accordance with the inspection procedure given in the diagnostic chart corresponding to the diagnostic trouble codes displayed. The engine diagnostic trouble code chart is shown below as an example.



## 5. PROBLEM SYMPTOMS TABLE

The suspected circuits or parts for each problem symptom are shown in the table below. Use this table to troubleshoot the problem when a "Normal" code is displayed in the diagnostic trouble code check but the problem is still occurring. Numbers in the table indicate the inspection order in which the circuits or parts should be checked.

### HINT:

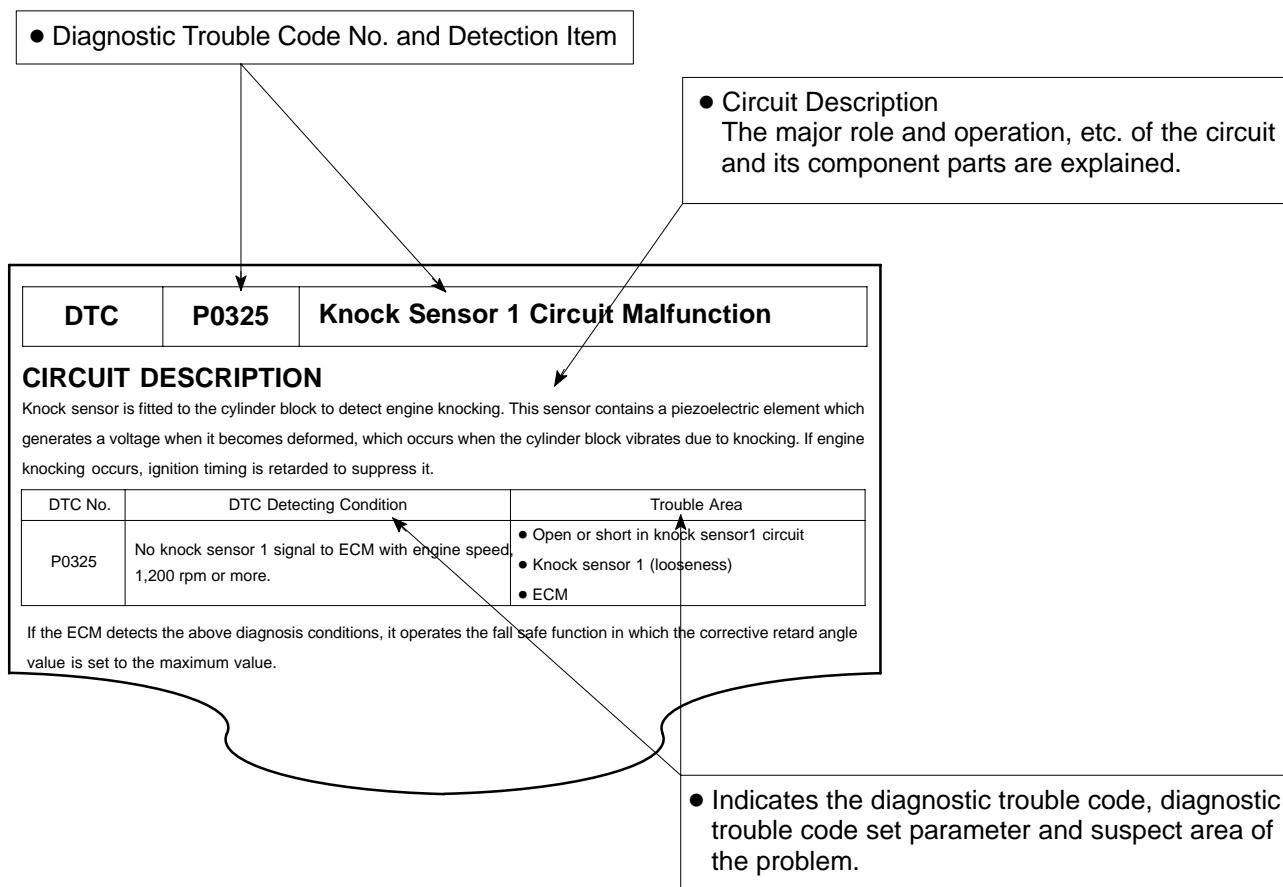
When the problem is not detected by the diagnostic system even though the problem symptom is present, it is considered that the problem is occurring outside the detection range of the diagnostic system, or that the problem is occurring in a system other than the diagnostic system.

**PROBLEM SYMPTOMS TABLE**

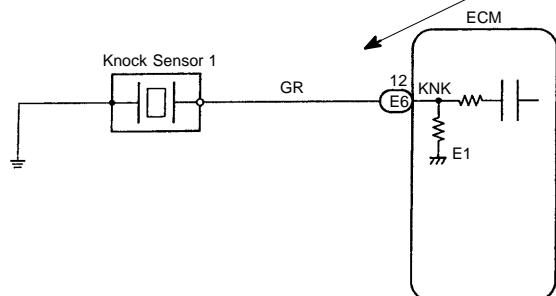
Symptom	Suspect Area	See page
Engine does not crank (Does not start)	1. Starter and starter relay	ST-2 ST-17
No initial combustion (Does not start)	1. ECM power source circuit 2. Fuel pump control circuit 3. Engine control module (ECM)	DI-147 DI-151 IN-29
No complete combustion (Does not start)	1. Fuel pump control circuit	DI-151
Engine cranks normally (Difficult to start)	1. Starter signal circuit 2. Fuel pump control circuit 3. Compression	DI-144 DI-151 EM-3
Cold engine (Difficult to start)	1. Starter signal circuit 2. Fuel pump control circuit	DI-144 DI-151
Hot engine	1. Starter signal circuit 2. Fuel pump control circuit	DI-144 DI-151
Idle speed (Poor idling)	1. A/C signal circuit (Compressor circuit) 2. ECM power source circuit	AC-88
Idle speed (Poor idling)	1. A/C signal circuit 2. Fuel pump control circuit	
	1. Compression	

## 6. CIRCUIT INSPECTION

How to read and use each page is shown below.



## WIRING DIAGRAM



• Wiring Diagram  
This shows a wiring diagram of the circuit. Use this diagram together with ELECTRICAL WIRING DIAGRAM to thoroughly understand the circuit.  
Wire colors are indicated by an alphabetical code.  
B = Black, L = Blue, R = Red, BR = Brown,  
LG = Light Green, V = Violet, G = Green,  
O = Orange, W = White, GR = Gray, P = Pink,  
Y = Yellow, SB = Sky Blue  
The first letter indicates the basic wire color and the second letter indicates the color of the stripe.

- Indicates the position of the ignition switch during the check.

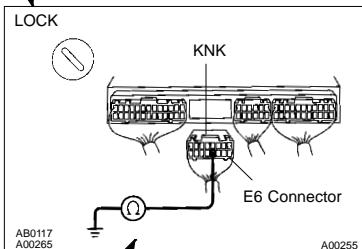
LOCK	ON
 Ignition Switch LOCK (OFF)	 Ignition Switch ON
START	ACC
 Ignition Switch START	 Ignition Switch ACC

- Inspection Procedure

Use the inspection procedure to determine if the circuit is normal or abnormal, and, if it is abnormal, use it to determine whether the problem is located in the sensors, actuators, wire harness or ECU.

### INSPECTION PROCEDURE

- Check continuity between terminal KNK of ECM connector and body ground.



**PREPARATION:**

- Remove the glove compartment (See page SF-68).
- Disconnect the E6 connector of ECM.

**CHECK:**

Measure resistance between terminal KNK of ECM connector and body ground.

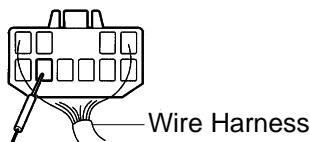
**OK:**  
Resistance:  $1 \text{ M}\Omega$  or higher

**OK** → **Go to step 3.**

- Check knock sensor (See page SF-61).

**OK** → **Replace knock sensor.**

- Indicates the place to check the voltage or resistance.
- Indicates the connector position to checked, from the front or back side.

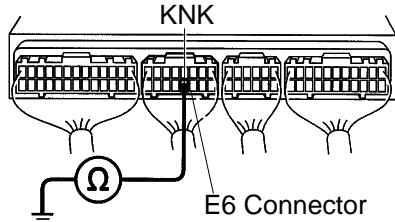


Check from the connector back side.  
(with harness)

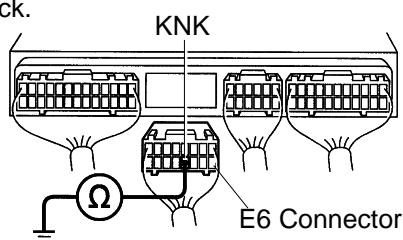


Check from the connector front side. (without harness)  
In this case, care must be taken not to bend the terminals.

- Indicates the condition of the connector of ECU during the check.

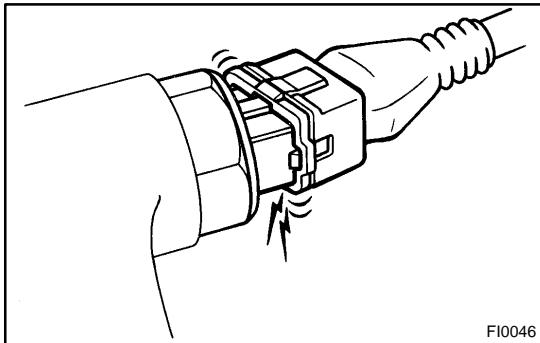


Connector being checked is connected.



Connector being checked is disconnected.

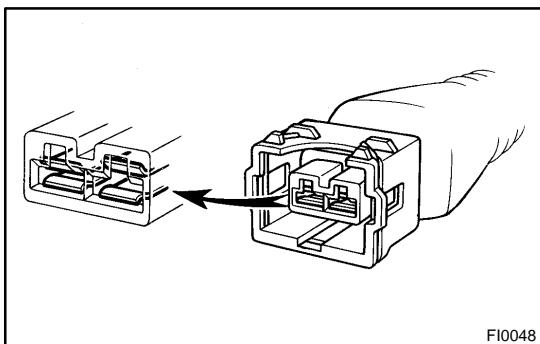
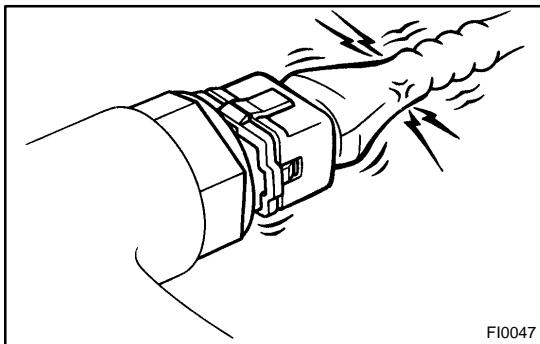
V08425



## HOW TO USE THE DIAGNOSTIC CHART AND INSPECTION PROCEDURE

### 1. CONNECTOR CONNECTION AND TERMINAL INSPECTION

- For troubleshooting, diagnostic trouble code charts or problem symptom table are provided for each circuit with detailed inspection procedures on the following pages.
- When all the component parts, wire harnesses and connectors of each circuit except the ECU are found to be normal in troubleshooting, then it is determined that the problem is in the ECU. Accordingly, if diagnosis is performed without the problem symptoms occurring, refer to Step 8 to replace the ECU. So always confirm that the problem symptoms are occurring, or proceed with inspection while using the symptom simulation method.
- The instructions "Check wire harness and connector" and "Check and replace ECU" which appear in the inspection procedure, are common and applicable to all diagnostic trouble codes. Follow the procedure outlined below whenever these instructions appear.



#### OPEN CIRCUIT:

This could be due to a disconnected wire harness, faulty contact in the connector, and a connector terminal pulled out, etc.

#### HINT:

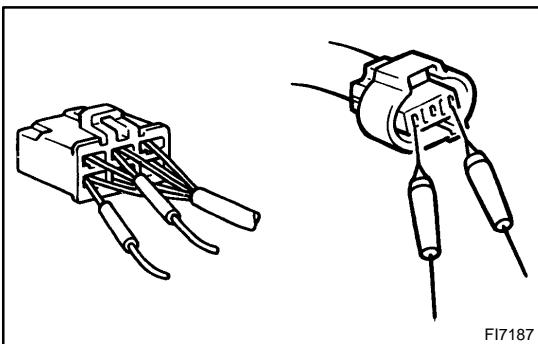
- It is rarely the case that a wire is broken in the middle of it. Most cases occur at the connector. In particular, carefully check the connectors of sensors and actuators
- Faulty contact could be due to rusting of the connector terminals, to foreign materials entering terminals or a deformation of connector terminals. Simply disconnecting and reconnecting the connectors once changes the condition of the connection and may result in a return to normal operation. Therefore, in troubleshooting, if no abnormality is found in the wire harness and connector check, but the problem disappears after the check, then the cause is considered to be in the wire harness or connectors.

#### SHORT CIRCUIT:

This could be due to a contact between wire harness and the body ground or to a short circuit occurred inside the switch, etc.

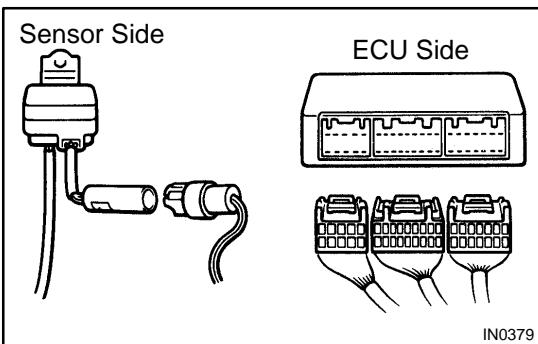
#### HINT:

When there is a short circuit between the wire harness and body ground, check thoroughly whether the wire harness is caught in the body or is clamped properly.



## 2. CONNECTOR HANDLING

When inserting tester probes into a connector, insert them from the rear of the connector. When necessary, use mini test leads. For water resistant connectors which cannot be accessed from behind, take good care not to deform the connector terminals.



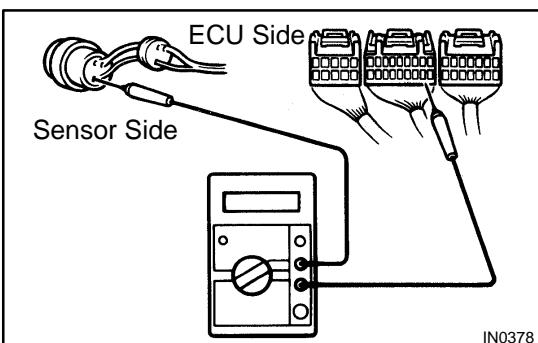
## 3. CONTINUITY CHECK (OPEN CIRCUIT CHECK)

- Disconnect the connectors at both ECU and sensor sides.
- Measure the resistance between the applicable terminals of the connectors.

**Resistance: 1 Ω or less**

**HINT:**

Measure the resistance while lightly shaking the wire harness vertically and horizontally.



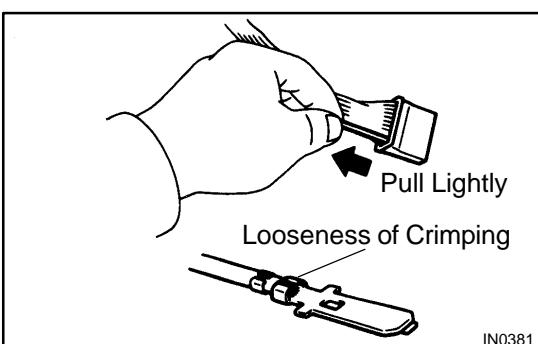
## 4. RESISTANCE CHECK (SHORT CIRCUIT CHECK)

- Disconnect the connectors on both ends.
- Measure the resistance between the applicable terminals of the connectors and body ground. Be sure to carry out this check on the connectors on both ends.

**Resistance: 1 MΩ or higher**

**HINT:**

Measure the resistance while lightly shaking the wire harness vertically and horizontally.



## 5. VISUAL CHECK AND CONTACT PRESSURE CHECK

- Disconnect the connectors at both ends.
- Check for rust or foreign material, etc. in the terminals of the connectors.
- Check crimped portions for looseness or damage and check that the terminals are secured in lock portion.

**HINT:**

The terminals should not come out when pulled lightly from the back.

(d) Prepare a test male terminal and insert it in the female terminal, then pull it out.

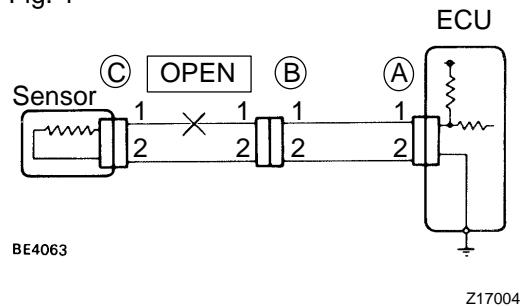
**NOTICE:**

**When testing a gold-plated female terminal, always use a gold-plated male terminal.**

**HINT:**

When the test terminal is pulled out more easily than others, there may be poor contact in that section.

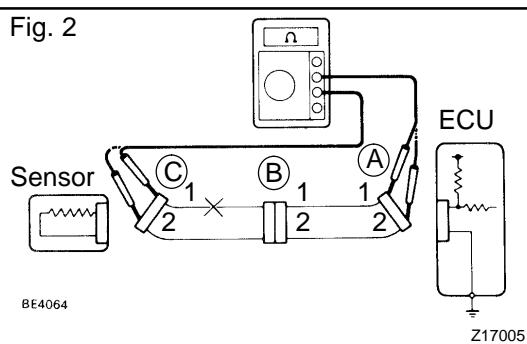
Fig. 1



## 6. CHECK OPEN CIRCUIT

For the open circuit in the wire harness in Fig. 1, perform "(a) Continuity Check" or "(b) Voltage Check" to locate the section.

Fig. 2



(a) Check the continuity.

(1) Disconnect connectors "A" and "C" and measure the resistance between them.

In the case of Fig. 2,

Between terminal 1 of connector "A" and terminal 1 of connector "C" → No continuity (open)

Between terminal 2 of connector "A" and terminal 2 of connector "C" → Continuity

Therefore, it is found out that there is an open circuit between terminal 1 of connector "A" and terminal 1 of connector "C".

(2) Disconnect connector "B" and measure the resistance between the connectors.

In the case of Fig. 3,

Between terminal 1 of connector "A" and terminal 1 of connector "B1" → Continuity

Between terminal 1 of connector "B2" and terminal 1 of connector "C" → No continuity (open)

Therefore, it is found out that there is an open circuit between terminal 1 of connector "B2" and terminal 1 of connector "C".

Fig. 3

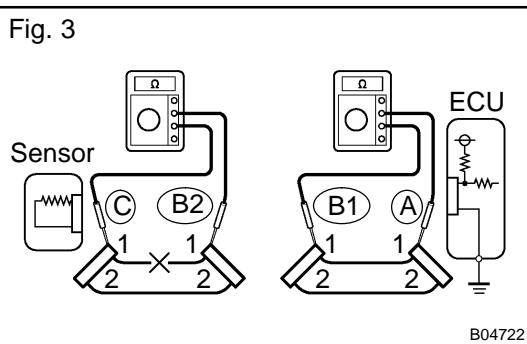
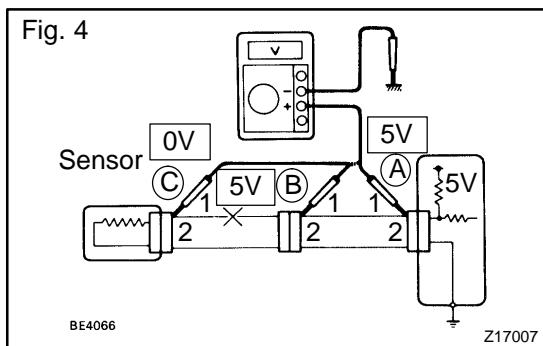


Fig. 4



## (b) Check the voltage.

In a circuit in which voltage is applied (to the ECU connector terminal), an open circuit can be checked for by conducting a voltage check.

As shown in Fig. 4, with each connector still connected, measure the voltage between body ground and terminal 1 of connector "A" at the ECU 5V output terminal, terminal 1 of connector "B", and terminal 1 of connector "C", in that order.

If the results are:

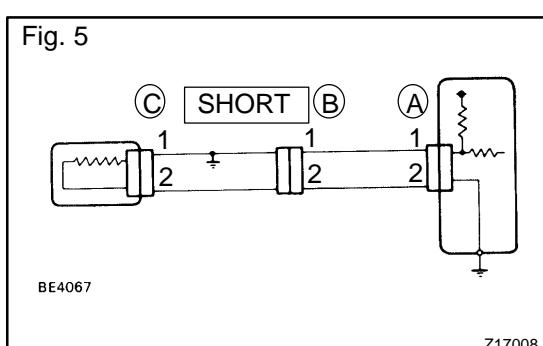
5V: Between Terminal 1 of connector "A" and Body Ground

5V: Between Terminal 1 of connector "B" and Body Ground

0V: Between Terminal 1 of connector "C" and Body Ground

Then it is found out that there is an open circuit in the wire harness between terminal 1 of "B" and terminal 1 of "C".

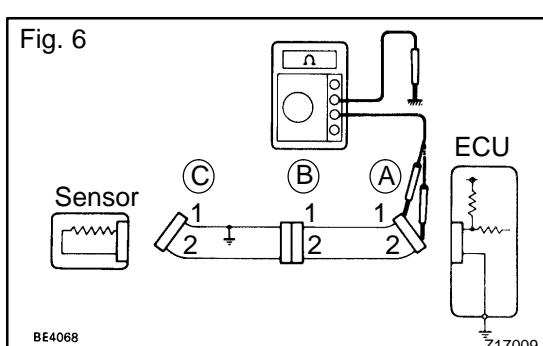
Fig. 5



## 7. CHECK SHORT CIRCUIT

If the wire harness is ground shorted as in Fig. 5, locate the section by conducting a "continuity check with ground".

Fig. 6



Check the continuity with ground.

- Disconnect connectors "A" and "C" and measure the resistance between terminal 1 and 2 of connector "A" and body ground.

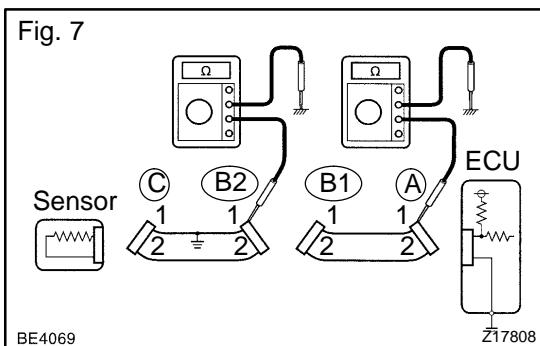
In the case of Fig. 6

Between terminal 1 of connector "A" and body ground → Continuity (short)

Between terminal 2 of connector "A" and body ground → No continuity

Therefore, it is found out that there is a short circuit between terminal 1 of connector "A" and terminal 1 of connector "C".

Fig. 7



(2) Disconnect connector "B" and measure the resistance between terminal 1 of connector "A" and body ground, and terminal 1 of connector "B2" and body ground.

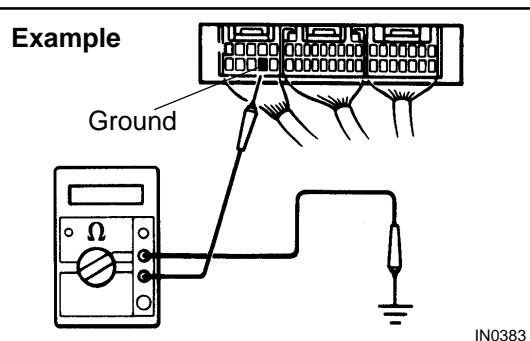
Between terminal 1 of connector "A" and body ground → No continuity

Between terminal 1 of connector "B2" and body ground → Continuity (short)

Therefore, it is found out that there is a short circuit between terminal 1 of connector "B2" and terminal 1 of connector "C".

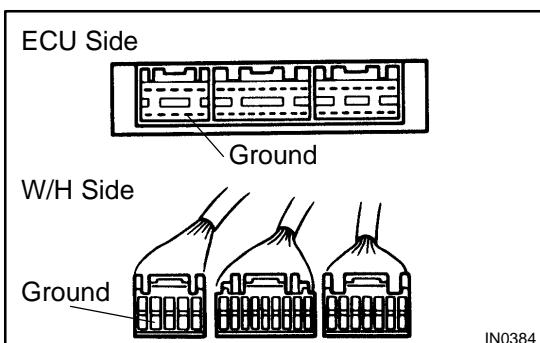
## 8. CHECK AND REPLACE ECU

First check the ECU ground circuit. If it is faulty, repair it. If it is normal, the ECU could be faulty, so replace the ECU with a normal functioning one and check that the symptoms appear.



(1) Measure the resistance between the ECU ground terminal and the body ground.

**Resistance: 1 Ω or less**



(2) Disconnect the ECU connector, check the ground terminals on the ECU side and the wire harness side for bend and check the contact pressure.

# TERMS

## ABBREVIATIONS USED IN THIS MANUAL

IN04Q-07

Abbreviations	Meaning
ABS	Anti-Lock Brake System
AC	Alternating Current
ACC	Accessory
ACIS	Acoustic Control Induction System
ACSD	Automatic Cold Start Device
A.D.D.	Automatic Disconnecting Differential
A/F	Air-Fuel Ratio
AHC	Active Height Control Suspension
ALR	Automatic Locking Retractor
ALT	Alternator
AMP	Amplifier
ANT	Antenna
APPROX.	Approximately
A/T	Automatic Transmission (Transaxle)
ATF	Automatic Transmission Fluid
AUTO	Automatic
AUX	Auxiliary
AVG	Average
AVS	Adaptive Variable Suspension
BA	Brake Assist
BACS	Boost Altitude Compensation System
BAT	Battery
BDC	Bottom Dead Center
B/L	Bi-Level
B/S	Bore-Stroke Ratio
BTDC	Before Top Dead Center
BVSV	Bimetallic Vacuum Switching Valve
Calif.	California
CB	Circuit Breaker
CCo	Catalytic Converter For Oxidation
CD	Compact Disc
CF	Cornering Force
CG	Center Of Gravity
CH	Channel
COMB.	Combination
CPE	Coupe
CPS	Combustion Pressure Sensor
CPU	Central Processing Unit
CRS	Child Restraint System
CTR	Center
C/V	Check Valve
CV	Control Valve

CW	Curb Weight
DC	Direct Current
DEF	Defogger
DFL	Deflector
DIFF.	Differential
DIFF. LOCK	Differential Lock
D/INJ	Direct Injection
DLI	Distributorless Ignition
DOHC	Double Over Head Cam
DP	Dash Pot
DS	Dead Soak
DSP	Digital Signal Processor
EBD	Electronic Brake Force Distribution
ECAM	Engine Control And Measurement System
ECD	Electronic Controlled Diesel
ECDY	Eddy Current Dynamometer
ECU	Electronic Control Unit
ED	Electro-Deposited Coating
EDIC	Electric Diesel Injection Control
EDU	Electronic Driving Unit
EFI	Electronic Fuel Injection
E/G	Engine
EGR-VM	Exhaust Gas Recirculation-Vacuum Modulator
ELR	Emergency Locking Retractor
ENG	Engine
ESA	Electronic Spark Advance
ETCS	Electronic Throttle Control System
EVP	Evaporator
E-VRV	Electric Vacuum Regulating Valve
EXH	Exhaust
FE	Fuel Economy
FF	Front-Engine Front-Wheel-Drive
F/G	Fuel Gage
FIPG	Formed In Place Gasket
FL	Fusible Link
F/P	Fuel Pump
FPU	Fuel Pressure Up
Fr	Front
FR	Front-Engine Rear-Wheel-Drive
F/W	Flywheel
FW/D	Flywheel Damper
FWD	Front-Wheel-Drive
GAS	Gasoline
GSA	Gear Shift Actuator
GND	Ground
HAC	High Altitude Compensator

## INTRODUCTION - TERMS

H/B	Hatchback
H-FUSE	High Current Fuse
HI	High
HID	High Intensity Discharge (Head Lamp)
HPU	Hydraulic Power Unit
HSG	Housing
HT	Hard Top
HWS	Heated Windshield System
IAC	Idle Air Control
IC	Integrated circuit
IDI	Indirect Diesel Injection
IFS	Independent Front Suspension
IG	Ignition
IIA	Integrated Ignition Assembly
IN	Intake (Manifold, Valve)
INT	Intermittent
I/P	Instrument Panel
IRS	Independent Rear Suspension
J/B	Junction Block
J/C	Junction Connector
KD	Kick-Down
LAN	Local Area Network
LB	Liftback
LCD	Liquid Crystal Display
LED	Light Emitting Diode
LH	Left-Hand
LHD	Left-Hand Drive
L/H/W	Length, Height, Width
LLC	Long-Life Coolant
LNG	Liquified Natural Gas
LO	Low
LPG	Liquified Petroleum Gas
LSD	Limited Slip Differential
LSP & PV	Load Sensing Proportioning And Bypass Valve
LSPV	Load Sensing Proportioning Valve
MAX.	Maximum
M-FUSE	Medium Current Fuse
MIC	Microphone
MIL	Malfunction Indicator Lamp
MIN.	Minimum
MP	Multipurpose
MPX	Multiplex Communication System
M/T	Manual Transmission (Transaxle)
MT	Mount
MTG	Mounting
N	Neutral

NA	Natural Aspiration
No.	Number
O/D	Overdrive
OEM	Original Equipment Manufacturing
OHC	Overhead Camshaft
OHV	Overhead Valve
OPT	Option
O/S	Oversize
P & BV	Proportioning And Bypass Valve
PCS	Power Control System
PCV	Positive Crankcase Ventilation
PKB	Parking Brake
PPS	Progressive Power Steering
PS	Power Steering
PTO	Power Take-Off
R & P	Rack And Pinion
R/B	Relay Block
RBS	Recirculating Ball Type Steering
R/F	Reinforcement
RFS	Rigid Front Suspension
RH	Right-Hand
RHD	Right-Hand Drive
RLY	Relay
ROM	Read Only Memory
Rr	Rear
RR	Rear-Engine Rear-Wheel Drive
RRS	Rigid Rear Suspension
RWD	Rear-Wheel Drive
SDN	Sedan
SEN	Sensor
SICS	Starting Injection Control System
SMT	Sequential Manual Transmission
SOC	State Of Charge
SOHC	Single Overhead Camshaft
SPEC	Specification
SPI	Single Point Injection
SRS	Supplemental Restraint System
SSM	Special Service Materials
SST	Special Service Tools
STD	Standard
STJ	Cold-Start Fuel Injection
SW	Switch
SYS	System
T/A	Transaxle
TACH	Tachometer
TBI	Throttle Body Electronic Fuel Injection

## INTRODUCTION - TERMS

TC	Turbocharger
TCCS	TOYOTA Computer-Controlled System
TCV	Timing Control Valve
TDC	Top Dead Center
TEMP.	Temperature
TEMS	TOYOTA Electronic Modulated Suspension
TIS	Total Information System For Vehicle Development
T/M	Transmission
TMC	TOYOTA Motor Corporation
TMMK	TOYOTA Motor Manufacturing Kentucky, Inc.
TRAC	Traction Control System
TURBO	Turbocharge
U/D	Underdrive
U/S	Undersize
VCV	Vacuum Control Valve
VENT	Ventilator
VIN	Vehicle Identification Number
VPS	Variable Power Steering
VSC	Vehicle Skid Control
VSV	Vacuum Switching Valve
VTV	Vacuum Transmitting Valve
w/	With
WGN	Wagon
W/H	Wire Harness
w/o	Without
1st	First
2nd	Second
2WD	Two Wheel Drive Vehicle (4x2)
4WD	Four Wheel Drive Vehicle (4x4)

## GLOSSARY OF SAE AND LEXUS TERMS

This glossary lists all SAE-J1930 terms and abbreviations used in this manual in compliance with SAE recommendations, as well as their Lexus equivalents.

SAE ABBREVIATIONS	SAE TERMS	TOYOTA TERMS ( )-ABBREVIATIONS
A/C	Air Conditioning	Air Conditioner
ACL	Air Cleaner	Air Cleaner
AIR	Secondary Air Injection	Air Injection (AI)
AP	Accelerator Pedal	-
B+	Battery Positive Voltage	+B, Battery Voltage
BARO	Barometric Pressure	-
CAC	Charge Air Cooler	Intercooler
CARB	Carburetor	Carburetor
CFI	Continuous Fuel Injection	-
CKP	Crankshaft Position	Crank Angle
CL	Closed Loop	Closed Loop
CMP	Camshaft Position	Cam Angle
CPP	Clutch Pedal Position	-
CTOX	Continuous Trap Oxidizer	-
CTP	Closed Throttle Position	-
DFI	Direct Fuel Injection (Diesel)	Direct Injection (DI)
DI	Distributor Ignition	-
DLC1	Data Link Connector 1	1: Check Connector
DLC2	Data Link Connector 2	2: Total Diagnosis Communication Link (TDCL)
DLC3	Data Link Connector 3	3: OBD II Diagnostic Connector
DTC	Diagnostic Trouble Code	Diagnostic Code
DTM	Diagnostic Test Mode	-
ECL	Engine Control Level	-
ECM	Engine Control Module	Engine ECU (Electronic Control Unit)
ECT	Engine Coolant Temperature	Coolant Temperature, Water Temperature (THW)
EEPROM	Electrically Erasable Programmable Read Only Memory	Electrically Erasable Programmable Read Only Memory (EEPROM), Erasable Programmable Read Only Memory (EPROM)
EFE	Early Fuel Evaporation	Cold Mixture Heater (CMH), Heat Control Valve (HCV)
EGR	Exhaust Gas Recirculation	Exhaust Gas Recirculation (EGR)
EI	Electronic Ignition	Distributorless Ignition (DI)
EM	Engine Modification	Engine Modification (EM)
EPROM	Erasable Programmable Read Only Memory	Programmable Read Only Memory (PROM)
EVAP	Evaporative Emission	Evaporative Emission Control (EVAP)
FC	Fan Control	-
FEEPROM	Flash Electrically Erasable Programmable Read Only Memory	-
FEPROM	Flash Erasable Programmable Read Only Memory	-
FF	Flexible Fuel	-
FP	Fuel Pump	Fuel Pump
GEN	Generator	Alternator
GND	Ground	Ground (GND)

## INTRODUCTION - TERMS

HO2S	Heated Oxygen Sensor	Heated Oxygen Sensor (HO2S)
IAC	Idle Air Control	Idle Speed Control (ISC)
IAT	Intake Air Temperature	Intake or Inlet Air Temperature
ICM	Ignition Control Module	-
IFI	Indirect Fuel Injection	Indirect Injection
IFS	Inertia Fuel-Shutoff	-
ISC	Idle Speed Control	-
KS	Knock Sensor	Knock Sensor
MAF	Mass Air Flow	Air Flow Meter
MAP	Manifold Absolute Pressure	Manifold Pressure Intake Vacuum
MC	Mixture Control	Electric Bleed Air Control Valve (EBCV) Mixture Control Valve (MCV) Electric Air Control Valve (EACV)
MDP	Manifold Differential Pressure	-
MFI	Multiport Fuel Injection	Electronic Fuel Injection (EFI)
MIL	Malfunction Indicator Lamp	Check Engine Light
MST	Manifold Surface Temperature	-
MVZ	Manifold Vacuum Zone	-
NVRAM	Non-Volatile Random Access Memory	-
O2S	Oxygen Sensor	Oxygen Sensor, O <sub>2</sub> Sensor (O <sub>2</sub> S)
OBD	On-Board Diagnostic	On-Board Diagnostic (OBD)
OC	Oxidation Catalytic Converter	Oxidation Catalyst Converter (OC), CCo
OP	Open Loop	Open Loop
PAIR	Pulsed Secondary Air Injection	Air Suction (AS)
PCM	Powertrain Control Module	-
PNP	Park/Neutral Position	-
PROM	Programmable Read Only Memory	-
PSP	Power Steering Pressure	-
PTOX	Periodic Trap Oxidizer	Diesel Particulate Filter (DPF) Diesel Particulate Trap (DPT)
RAM	Random Access Memory	Random Access Memory (RAM)
RM	Relay Module	-
ROM	Read Only Memory	Read Only Memory (ROM)
RPM	Engine Speed	Engine Speed
SC	Supercharger	Supercharger
SCB	Supercharger Bypass	-
SFI	Sequential Multiport Fuel Injection	Electronic Fuel Injection (EFI), Sequential Injection
SPL	Smoke Puff Limiter	-
SRI	Service Reminder Indicator	-
SRT	System Readiness Test	-
ST	Scan Tool	-
TB	Throttle Body	Throttle Body
TBI	Throttle Body Fuel Injection	Single Point Injection Central Fuel Injection (Ci)
TC	Turbocharger	Turbocharger
TCC	Torque Converter Clutch	Torque Converter

TCM	Transmission Control Module	Transmission ECU (Electronic Control Unit)
TP	Throttle Position	Throttle Position
TR	Transmission Range	-
TVV	Thermal Vacuum Valve	Bimetallic Vacuum Switching Valve (BHSV) Thermostatic Vacuum Switching Valve (TVSV)
TWC	Three-Way Catalytic Converter	Three-Way Catalytic (TWC) CC <sub>RO</sub>
TWC+OC	Three-Way + Oxidation Catalytic Converter	CC <sub>R</sub> + CCo
VAF	Volume Air Flow	Air Flow Meter
VR	Voltage Regulator	Voltage Regulator
VSS	Vehicle Speed Sensor	Vehicle Speed Sensor (Read Switch Type)
WOT	Wide Open Throttle	Full Throttle
WU-OC	Warm Up Oxidation Catalytic Converter	-
WU-TWC	Warm Up Three-Way Catalytic Converter	Manifold Converter
3GR	Third Gear	-
4GR	Fourth Gear	-